

Total No. of Questions : 6]

SEAT No. :

**P1995**

**[5145]-507**

[Total No. of Pages : 2

**T.Y. B.Pharm.**

**ACTIVE PHARMACEUTICAL INGREDIENTS TECHNOLOGY  
(2013 Pattern) (Semester - V)**

*Time : 3 Hours]*

*[Max. Marks : 70*

*Instructions to the candidates:*

- 1) *Answers to the two sections should be written in separate book.*
- 2) *Neat diagrams must be drawn wherever necessary.*
- 3) *Figures to the right indicate full marks.*
- 4) *All questions are compulsory.*

**SECTION - I**

**Q1)** What is esterification? What are different types of esterification? Describe manufacturing process of any one API by esterification process. **[10]**

OR

What is nitration? Discuss various nitrating agents. Describe manufacture of any one API by nitration process. **[10]**

**Q2)** Answer the following (Any Five): **[15]**

- a) Define Active Pharmaceutical Ingredient, Bulk drug and Fine Chemical with example of each.
- b) Define and give significance of Dehydrating Value of Sulphuric acid (D.V.S).
- c) Enlist and describe reducing agents used in amination by reduction.
- d) Enlist alkylating agents with examples.
- e) Enlist various methods of resolution of racemates of APIs, describe one in detail.
- f) What is ICH? What is significance of various ICH guidelines for API manufacturing?
- g) What is polymorphism? Give its significance in API.

*P.T.O.*

**Q3) Write Short notes on (Any Two):** **[10]**

- a) Outline the following with reference to the Q7 guideline of API manufacturing:
  - i) Process Equipment
  - ii) Quality Management
- b) Asymmetric synthesis of Active Pharmaceutical Ingredients.
- c) Methods of preparation of Polymorphs.
- d) CMC document and its significance.

**SECTION - II**

**Q4) Attempt any one question:** **[10]**

What is a Material safety data sheet? Justify its significance and give a brief description of the contents of a Material Safety Data sheet.

OR

Discuss the process variable in API manufacturing and their effect on product quality and yield. **[10]**

**Q5) Attempt any five:** **[15]**

- a) Discuss with suitable Flow chart the manufacturing process of Atenolol.
- b) Enlist the characteristics of ideal reagent for preparation of API.
- c) Enlist tools for purification and product isolation. Discuss any one in brief.
- d) Explain types of health hazard in API manufacturing.
- e) Discuss physical characteristics of solvents for scale-up.
- f) Write down the basic differences between expedient route and optimal/cost effective route.
- g) What is work-up in API manufacturing?

**Q6) Write short notes on (Any Two):** **[10]**

- a) Manufacturing procedures and scale-up techniques for Ranitidine.
- b) Strategies for route selection in API manufacturing.
- c) Design of environment friendly processes.
- d) IPCs in API manufacturing.

