

MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION

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WINTER-16 EXAMINATION **Model Answer**

Subject Code: 17526

Important Instructions to examiners:

- The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more Importance (Not applicable for subject English and Communication Skills.
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. No.	Sub Q. N.	Answer	Marking Scheme				
1	Α	Attempt any three of the following					
	a)	Write functions of universal joint and slip joint.					
		Answer: Function of Universal Joint- Universal joint allows transmission of power and rotary motion at an angle which varies as a vehicle encounters a bump. Function of Slip Joint- This joint allows variation in length of the propeller shaft when vehicle came across road	2				
		irregularities.					
	b)	Draw a neat sketch of front engine front wheel type vehicle layout and label.					
		Answer: (Sketch - 2 Marks, Explanation – 2 Marks) Engine Final Drive Transaxle Front Wheel Drive Layout	2				



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Fig. Front Engine Front Wheel Drive Front Engine Front Wheel Drive Vehicle: - In this arrangement the engine is fitted in the front of vehicle and drive is given to the front wheel. - The propeller shaft length is reduced or neglects the propeller shaft. - The drive is transferred from engine, situated at front end, to the gear box to the differential with the help of gear drive. The differential unit is placed in the front axle. 2 - This arrangement provides good grip with road surface due to engine weight at the front. - Absence of propeller shaft can decrease the chassis height. NOTE THAT FOR FRONT ENGINE, FRONT WHEEL DRIVE VEHICLE THERE IS GENERALLY NO PROPELLER SHAFT IN MODERN VEHICLES.BUT THERE IS A TRANS AXLE WITH TWO HALF SHAFTS /AXLES ON EACH SIDE CONNECTING WHEELS WITH BALL JOUNTS. Define and give the range of angles c) (i)Castor, (ii) Camber Answer: 1 (i) Castor: It is the angle between king pin Centre line and the vertical, in plane of wheel **OR** It is forward or backward tilt of the wheel from true vertical when viewed from the side of wheel. Caster Angle Top Ball Joint Front Bottom Ball Joint **Range** (Amount): About 3 degree of castor gives good results. 1 (ii) Camber: It is the tilt of car wheels from the vertical when viewed from the front 1 of vehicle. Camber Angle Vertical Range (Amount): Camber should not exceed 2 degree. 1



d)	State necessity of braking system. What is function of parking brakes?	
ω,	·	
	Answer: (Necessity-2marks, Functions- 2marks) Necessity of Braking System:	2
	In an automobile, if the pressure from accelerator pedal is removed, the vehicle tends to slow up because of wind resistance, drag of engine and road friction. These forces, of course, would stop the vehicle but in present day traffic, this would be quite unpredictable and dangerous. The braking system provides added friction to overcome motion and to slow up or to stop the vehicle. The momentum or kinetic energy developed by the vehicle when in motion is converted to heat energy by the friction of brake shoes and drums which is dissipated into the surrounding air.	
	Therefore the braking system is necessary to stop the vehicle or to retard the speed of vehicle within shortest interval of time with safety.	
	Function of a parking brakes:	
	1) To assist drivers in downhill braking.	2
	2) To make sure that the vehicle doesn't move while parked.	
В	Attempt any one of the following.	
a)	Explain working of petrol engine power plant with neat sketch.	
	Answer: (3 marks for working of TWO or FOUR stroke petrol engine & 3 marks for	
	sketch)	
	The petrol engine uses petrol for its running. Petrol or gasoline is a hydrocarbon, made up of hydrogen and carbon compounds. Air-petrol mixture is sucked into the cylinder during the suction stroke of the piston. The correct air- petrol mixture is compressed during the compression stroke, ignited during the power stroke and the exhaust gases pushed out during the exhaust at the top of cylinder which gives spark to ignite the mixture.	
	Working of TWO stroke Petrol engine: The air fuel mixture from the carburetor enters the crank case through the inlet port during the upward movement of piston. At the same time the mixture in the cylinder is compressed which is ignited when the piston is just at T.D.C. the combustion takes place and the piston moves imparting motion to the crank shaft. During the downward movement of the piston the mixture in the crank shaft is compressed and pushed into the cylinder through the transfer port which pushes out the exhaust gases through the exhaust port, at the same time filling the cylinder with a new charge. This process is called cross-flow scavenging. Thus whole cycle is completed in two strokes i.e. one revolution of crankshaft.	03



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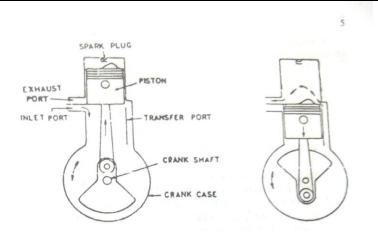


Fig. Two Stroke Petrol Engine.

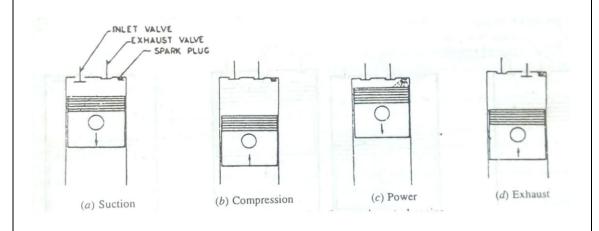
OR

Working of FOUR stroke Petrol engine:

The cycle of events that takes place in 4 stroke petrol engine is shown in figure. Fig. (a) shows the suction of air-fuel mixture in the cylinder during the downward movement of the piston. The piston moving away from cylinder head creates a pressure reduction or below atmospheric pressure. This depression is responsible for sucking the air-fuel mixture in the cylinder in naturally aspirated engine.

In fig. (b) is shown the compression stroke in which both the inlet and exhaust valves are closed at the end of which the typical cylinder pressure will be from 8 bar to 13 bar with engine running under load. Towards the end of the compression stroke, combustion of the charge is ignited by the spark plug occurs. This generate the heat and rises pressure. The burning gases expands as shown in fig (c) pushing the piston downward. This is called the power or expansion stroke.

At the end of power stroke the inlet valve remains closed but exhaust valve opens, the piston moves towards the cylinder head expelling most of the burnt gases to atmosphere (fig. d). Thus whole cycle is completed in four strokes i.e. two revolution of crankshaft.



03

03



		Fig. Four Store Petrol Engine	
		rig. Four Store Fettor Engine	
	b)	Describe the working of overdrive with neat sketch	
		Answer: Working of Overdrive: Freewheel clutch Output shaft	03
		Figure - Overdrive It consists of an Epicyclic gear train in which sun gear is free to rotate on the engine shaft (input shaft) which is splined while the carrier can be slide. A free clutch is also fitted on input shaft. The ring gear is mesh with the casing of the output shaft.	
		 When the sun gear is locked with the casing i.e. it became stationary, the speed of the output shaft increase hence says as overdrive is engaged. When the sun gear is locked with the carrier or ring gear, solid drive through the gear train is obtained. Thus depending upon the locking of sun gear with casing or carrier the overdrive or direct drive is obtained. 	03
		 Thus depending upon the locking the sun gear with casing or carrier the overdrive or direct drive is obtained. There is another possible control of mechanism there is a direct drive through the free wheel clutch when engine develops the power. When accelerator pedal is brought to zero position and engine is idling, the output shaft will tends to override the input shaft. The rollers of free wheel no longer remain wedge and the vehicle freewheels. Thus for gear changing driver has to lift his foot off the accelerator pedal, clutch pedal not be operated. 	
2		Attempt any four of the following	
	a)	State advantages of LPG and CNG operated engine.	
		Answer: Advantages of LPG & CNG operated engines: 1. Low cost of fuel. 2. Less pollution and more efficiency. 3. It is safer for vehicle. The LPG/CNG fuel tank is made of thick wall so they can withstand dynamic explosion, crash test, and direct gunfire. 4. Increased life of lubricating oils, as LPG/CNG does not contaminate and dilute the crankcase	1 marks for each (any four) .
	I	7. Increased me of fuorteating ons, as LFO/CNO does not containinate and unute the crankcase	Page No. 5/23



	oil. No need of oil change frequently which reduce vehicle maintenance.	
	5. Due to its antilock property, CNG can be used safely in engine with compression ratio as high as 12:1 compare to gasoline engine. Because CNG has a higher octane number than petrol,	
	CNG engines operate at higher compression ratio without knocking.	
	6. CNG/LPG fuel systems are sealed, preventing fuel losses from spills or evaporation.	
b)	Draw a neat labeled sketch of single plate clutch	
	Answer: (Note: Correct labeled sketch – 4 marks)	
	Clutch pedal Fulcrum pin Bearing Clutch shaft Pressure plate Clutch plate Friction lining Flywheel Fig. Single Plate Clutch	04
c)	Describe with sketch working of Re-circulating ball type steering gear box	
	Answer:	
	BALL GUIDE WHEEL SECTOR CROSS SHAFT DROP ARM LINK ROD Fig. 8.41. Recirculating Ball type steering gear.	02
	Working of Recirculating type steering gear box: It consists of worm at the end of steering rod. A nut is mounted on the worm with two sets of balls in the grooves of the worm, in between the nut and worm. The balls reduce the friction during the movement of nut on the worm. the nut has large number of teeth on the outside, which mesh with the teeth on a worm wheel sector, on which is further mounted the drop arm, which steers the road wheels through the link rod and steering arm. When the steering wheel is turned, the balls in the worm roll in the grooves and cause the nut	02

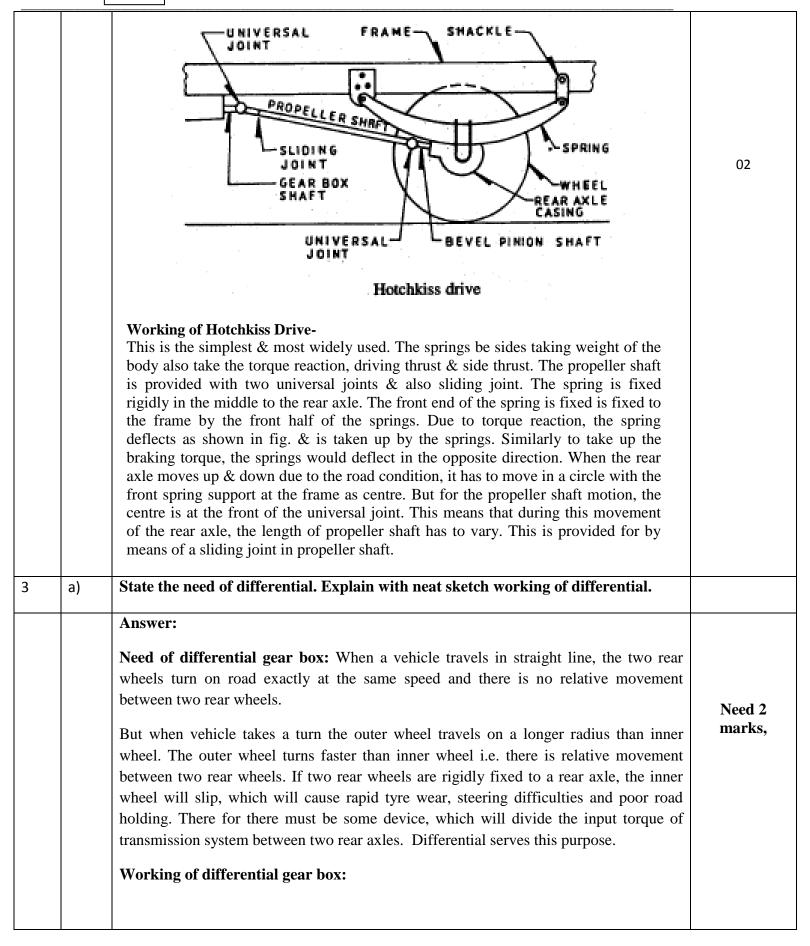


	to travel along the length of the worm. The balls , which are in Two sets are recirculated through the guides as shown in the fig. the movement of the nut causes the wheel sector to turn at an angle and actual the link rod through the drop arm, resulting in the desired steering of the wheels.	
d)	Describe with neat sketch working of Rear Axle used in Truck.	
	Answer: Full Floating Rear Axle: Axle casing	02
e)	by removing the nut. This type of axle is more expensive and heavier than other axle. This type is used in trucks or commercial vehicles. Describe with neat sketch Hotch-Kiss drive. Answer: Hotchkiss drive-	02



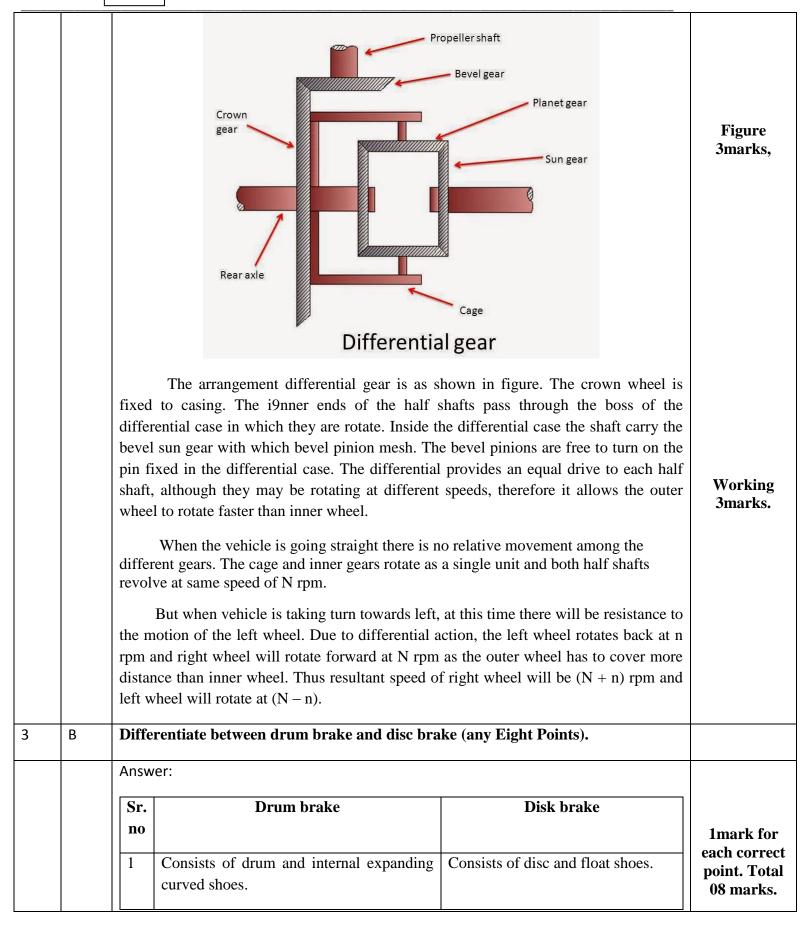
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	Brake pads on shoes are curved in shape. Brake pads on shoes are shape.	of flat				
	3 Pad wear adjusting is not automatic. Pad wear adjustment is auto	omatic.				
	4 Non-uniform pressure on curved drum Uniform pressure on disc surface.	urface.				
	5 Less stability. Better stability.					
	6 Less cooling of brakes due to closed Better cooling of brakes. design.					
	7 More braking effort required. Less braking effort required	1.				
	8 Non-uniform wear on brake pad. Uniform wear on brake pad	I.				
	9 More weight than disc brake. Less weight than drum brak	æ.				
	Takes time to replace friction pad. Easy to replace friction pad.					
		Diagram -4				
		marks				
	1 - Steering wheel 2 - Steering shaft 3 - Hydraulic control valve 4 - Contact for control valve 5 - High pressure lines 6 - Return low pressure line 7 - Fluid reservior 8 - Hydraulic pump 9 - Rack 10 - Pinion 11 - Hydraulic ram 12 - Piston with rod					
	fig. Power steering					
	 -Power steering mechanism employs electrical devices, compressed air & hydraulic pressure. - Two types of power steering (1) integral (2) linkage. - Hydraulic power steering consist of fluid reservoir, hydraulic pump, hydraulic ram 					



		with a fixed length piston rod, hydraulic control valve, steering shaft, steering box & steering wheel. - Engine driven hydraulic pump feeds the fluid under pressure from fluid reservoir to the hydraulic feed lines. A hydraulic control valve situated below the steering senses the input pressure at the steering wheel & converts it into pressure changes into the hydraulic ram. - As soon as the driver turns the steering wheel, the steering arm moves the control valve such that one of the ports closes whilst the other open. High pressure fluid from the pump flows to one side of the hydraulic ram piston moves it towards one side. The movement of the piston causes the steering linkage to move in the required direction	
4A	a)	Explain any four factors affecting tyre life.	
		Answer:	
		1. Inflation pressure : If tyre is inflated with less pressure, it will cause uneven tread wear, more tyre wear on sides, lack f directional stability ans increased rolling resistance. If tyre is inflated with more tyre pressure, it will reduce the tread contact area which results in more wear in the center of the tread, it also reduces the road grip.	1mark Each correct point, Total 04 marks.
		2. Wheel alignment : If wheel balancing is not proper uneven load will occur on tyres, again radial and lateral run out will also cause wear of the tyres.	
		3. Driving manners : This includes sudden acceleration, high speeds, sudden braking, driving on bad roads etc.	
		4. Tyre maintenance : This includes tyre rotation at regular intervals (in km) and checking of wheels balance.	
		5. Nature of road surface	
	b)	What is the requirement of suspension system in automobiles?	
		 It should provide comfort. It should provide safeguard to the occupants. It should have high strain energy per unit weight. It should be of minimum weight. It should have low maintenance and low operating cost. It should have minimum tyre wear. 	Any four correct point 1 mark for each, Total 04 marks.
	c)	Sketch and explain working of Bendix drive	



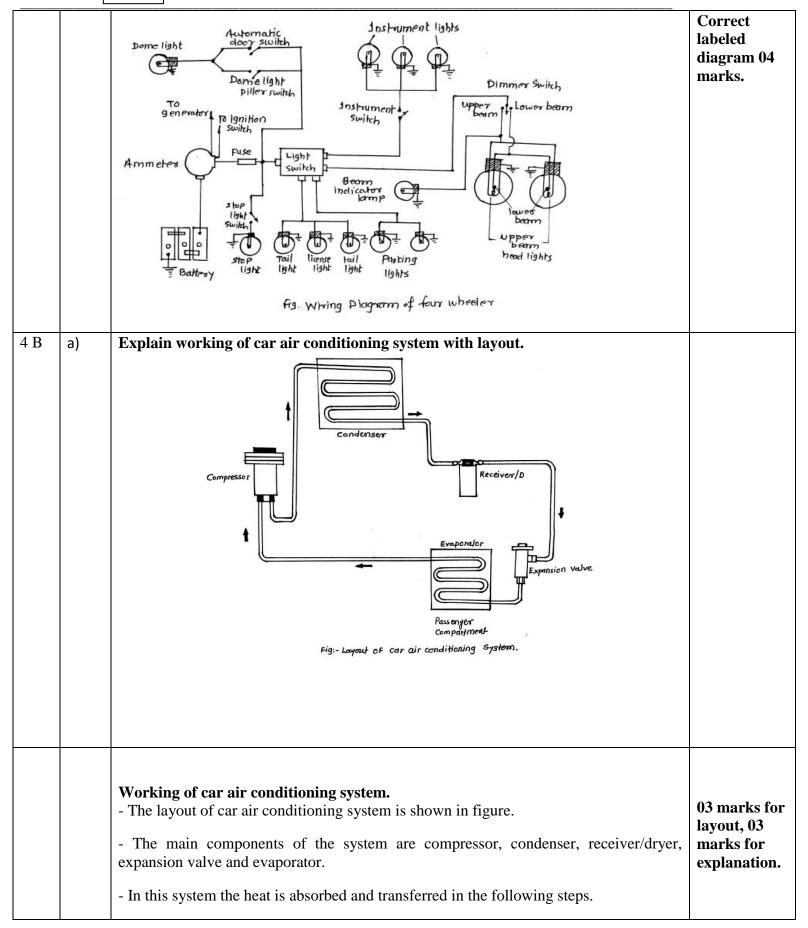
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Answer: Thread ed Pinion sleeve Drive head Armature shaft Commutator and Diagram 02 Armature marks, colbr Balancing weight Fig. Bendiz Drive -It is a starting device. - Bendix drive is inertia drive. Working 02 - The starter motor pinion on which unbalanced weight is attached & it is made to Marks engage or disengage with the toothed rings on the periphery of the engine flywheel. - Drive head is keyed to the end of armature shaft. -When current is passed through the starting motor (commutator and armature assembly), the armature shaft starts revolving at full speed. - At the same time pinion travels to the end of thread because of its unbalanced weight. - It strikes the collar at left & forced to turn with the thread sleeve. This causes the flywheel & crankshaft to turn & crank the engine. - Immediately after starting the engine the unbalanced weight pinion returns to its initial position because speed of flywheel is more than speed of unbalanced weight pinion. d) Draw a layout of lighting system of four wheeler.



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	Answer: -Refrigerant R134a is a hydro fluorocarbon (HFC) that has zero potential to cause the depletion of the ozone layer and very little greenhouse effect.	01 Mark for each reason
ii	Why modern cars use R134a refrigerants instead of R-12?	
	- Do not charge the refrigerant in the A.C. system before flushing.	
	- Never operate A.C. with heater on.	
	- When the unit is cleaned, set the selector switch at off position.	
	- The air filter should be cleared at least once every two weeks.	
	- Do not run or stop the unit frequently. If run or stop the unit more than 4-5 times an hour, it may cause damage to the unit.	
	- Avoid placing any obstacles near the inlet or outlet- if inlet or outlet is blocked it may causes damage to the unit.	
	- Avoid exposing a body directly to a continuous cool air flow for long periods- It is not good for health.	
	- Do not stick anything into the air outlet or the air inlet. As it dangerous and it can cause injury or damage.	
	- Do not switch ON the A.C. at high speeds which may result in the ceasing of compressor.	
	Answer: -Operate the air conditioner periodically or at least once a week to keep the internal parts lubricated as well as prevent the hoses from hardening.	Each point ½ marks, total 04 marks.
b) i.	State precautions to be taken while using air conditioning system of a vehicle. (Eight Points)	
	vi. The refrigerant returns to the compressor as a low pressure, low temperature vapours and a cycle completed.	
	v. Heat is absorbed from the air inside the passenger compartment by the low pressure, refrigerant, causing the liquid to vaporize and greatly decreased passenger compartment temperature.	
	iii. Moisture and contaminants are removed by the receiver dryer, where the clean refrigerant is stored until it is needed. The expansion valve controls the flow of refrigerant into the evaporator.	
	ii. By removing heat via condenser, the vapour becomes low temperature liquid.	
	i. Refrigerant leaves the compressor as high pressure vapour.	



							T		
		- R134a is th							
		chemical stat							
		- It has some							
		- The overal	ll phy	ysical and thermodyn	amic properties of ref	frigerant R134a closely			
		resemble with	h that	t of refrigerant R12.	• •				
		- Due to all tl	he abo	ove factors. R134a is o	considered to be an exce	ellent replacement for			
		R12 refrigera							
5		Attempt any	FOU	UR of the following:					
		XX7 *4 1*66		e • 1	1 1 4 1 1 1	• •			
	a)	Write differ	ent ty	ype of wire colour co	des used in automobile	e wiring.			
		Answer: (04	Mar	ks for Listing four co	olor codes with their fu	inction)			
		(0.1		g		,			
		Sr.	No	Colour	Colour code	Function			
		1		Brown	BR	Battery Circuit	01 Mark Each		
		2		Yellow	Y	Generator Circuit	OT INIGIR EQUI		
		3		White	W	Ignition Circuit			
		4		Green	G	Auxiliary Circuit			
		5		Blue	BL	Headlamps Circuit			
		6		Red	R	Side & Tail Lamp			
				D1 1	Th.	Circuit			
		7		Black	В	Earthed Circuit			
	b	Describe dis	c whe	eel with neat sketch					
		(Description	n-02 r	marks, Correct labell	led dia-02 marks)				
		. D:		1 (1 (1)	• • • • • • • • • • • • • • • • • • • •	1 1 4 1 1			
				•	-	el rim that is generally,			
				•		nd disc may be integral,			
		-			pical steel disc wheel is	•	02 Marks		
					e well, it is possible to	pass the tyre over the			
		opposite edge							
		The st	eel di	isc performs the functi	on of spokes. The whee	el is fitted on the axle by			
		bolting to th	e flar	nge attached to the la	tter. Some slots are ge	enerally provided in the			
		wheel to allo	w air	to pass the inner side	for a better cooling effe	ect of brake drum. Since			
		these holes b	ends	to weaken the disc,	the hole in modern w	heel are swaged, which			
		means that so	means that some portion of disc around each hole is turned inward smoothly?						
		A wheel	A wheel may be inset, zero set or offset, depending upon the position of rim in						
			relation to the attachment face of the disc. In the zero set wheels, centerline of the						
						el center line of rim is			
					ter line of wheel is loca				
							02		



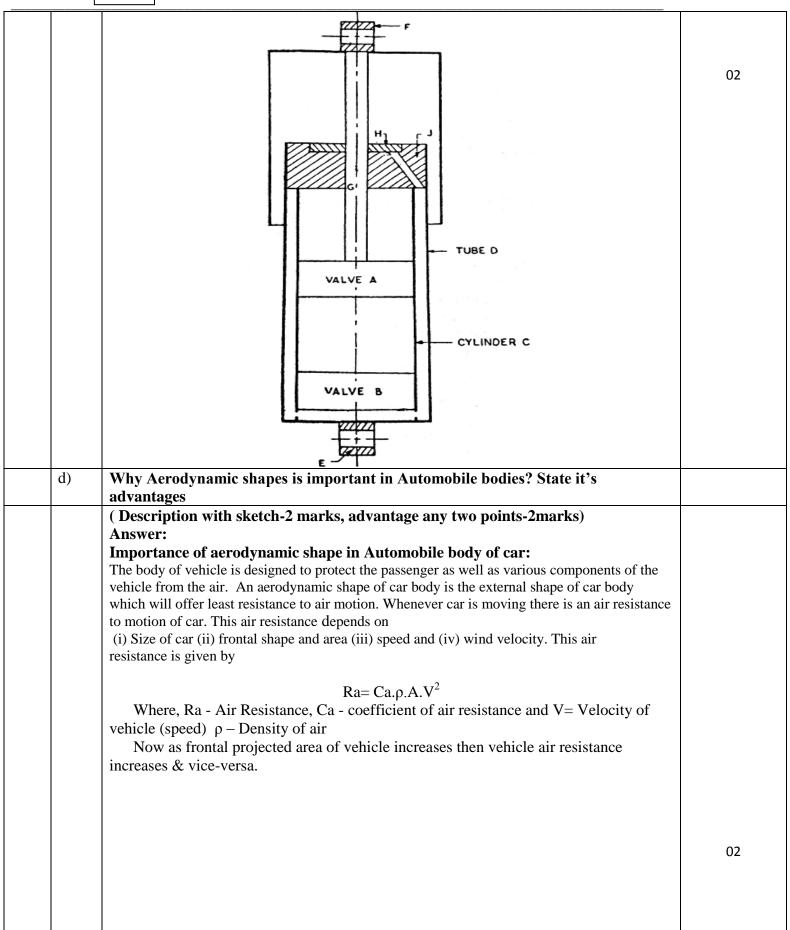
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Hole for valve Disc Hole for cooling Cover Well \mathbf{C} Describe telescopic shock absorber with sketch **Answer: Working of Telescopic Shock Absorber:** Below figure shows a simple Telescopic Shock absorber. There is a fluid in space above valve assembly (A), below (A) & also in annular space between cylinder (C) & tube (D), which is connected to the space below valve assembly (B). (H) is gland in head (J) & any fluid scrapped off by rod (G) is brought down into annular space 02 through inclined passage shown in head. Eye (E) is connected to axle, while eye (F) is attached to chassis frame. Fluid generally used in shock absorbers is a mixture of 60 per cent Transformer oil & 40 per cent Turbine oil. When car has come across a bump, Eye (E) would move up & thereby the fluid will pass from lower side of valve assembly (A) to its upper side. Due to pressure of fluid through rod (G) fluid will be go to underside of valve (B). This passing of fluid through valve openings provides damping. Similarly for downward motion of eye (E), fluid will pass upper side of valve assembly (A) to lower side & also from lower side of valve assembly (B) to its upper side.



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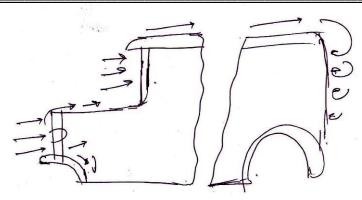


Figure No.1

Figure 1. Indicates frontal area of vehicle which is vertical, flat & offers more air resistance also flat portion at the rear produces drag which pulls the vehicle back reducing the motion of the vehicle.

So frontal area of car & body of car is designed in such a way that front portion is made inclined & body is given smooth curves (using curves instead of flat surfaces). This offers a least resistance to air & called as an aerodynamic shape.

Figure 2.indicates the use of curved surfaces in modern vehicles instead of flat surfaces .This offers less air resistance.

Aerodynamic body shape of Improves,

- There is least air motion resistance due to the aerodynamic shape.
- Engine load is decreased and there is better fuel efficiency & average.
- Air eddies are not formed.

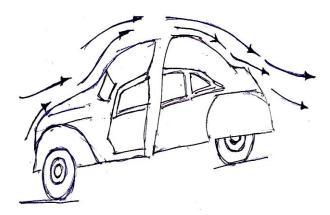


Figure No.2

Advantages of Aerodynamic Shape of Body:

- [1] Reduce Air resistance or air drag.
- [2] Reduce driver effort to drive vehicle.
- [3] Improve speed of vehicle.
- [4] Provide better fuel economy through reducing fuel consumption.
- [5] Provide attractive shapes and better aesthetic appearance to the vehicle.
- [6] Reduce noise pollution.
- [7] Reduce running cost of vehicle.

01 MarkEach



	How Automobiles are classified?	
e		
	Answer: (Any four purpose – 1 mark each)	01 MarkEach
	1. According to Purpose (Use)	OT MINIKEACII
	a) Passenger Cars	
	b) Goods Carriage	
	c) Special Purpose	
	d) Earth Moving	
	e) Motor Cycle (Bikes)	
	f) Mopeds	
	2. According to Fuel Used:	
	a) Petrol Vehicles	
	b) Diesel Vehicles	
	c) LPG/CNG Vehicles	
	d) Electric Cars	
	e) Hybrid Cars	
	f) Solar Cars	
	g) Fuel Cell	
	3. According to Load Carrying Capacity:	
	a) Heavy Motor Vehicle	
	b) Medium Motor Vehicle	
	c) Light Motor Vehicle	
	4. According to Drive Used:	
	a) Left and Right Hand Drive	
	b) Two Wheel and Four Wheel Drive	
	5 According to Engine I costion and Mounting.	
	5. According to Engine Location and Mounting:	
	a) Front Engine Front Wheel Drive	
	b) Rear Engine Rear Wheel Drive	
	c) Front Engine Rear Wheel Drive	
	d) Bus Chassis	
	e) Full Forward Chassis	
	f) Semi Forward Chassis	
	6. According to Body Styles:	
	A. Passenger Cars:	
	a) Sedan/Saloon	
	b) Hardtop	
	c) Lift back (Hatchback)	
	d) Station Wagon	
	e) Coupe	
	f) Limousine	
	g) Convertible	
	h) Estate Car	
	1) Louic Cal	

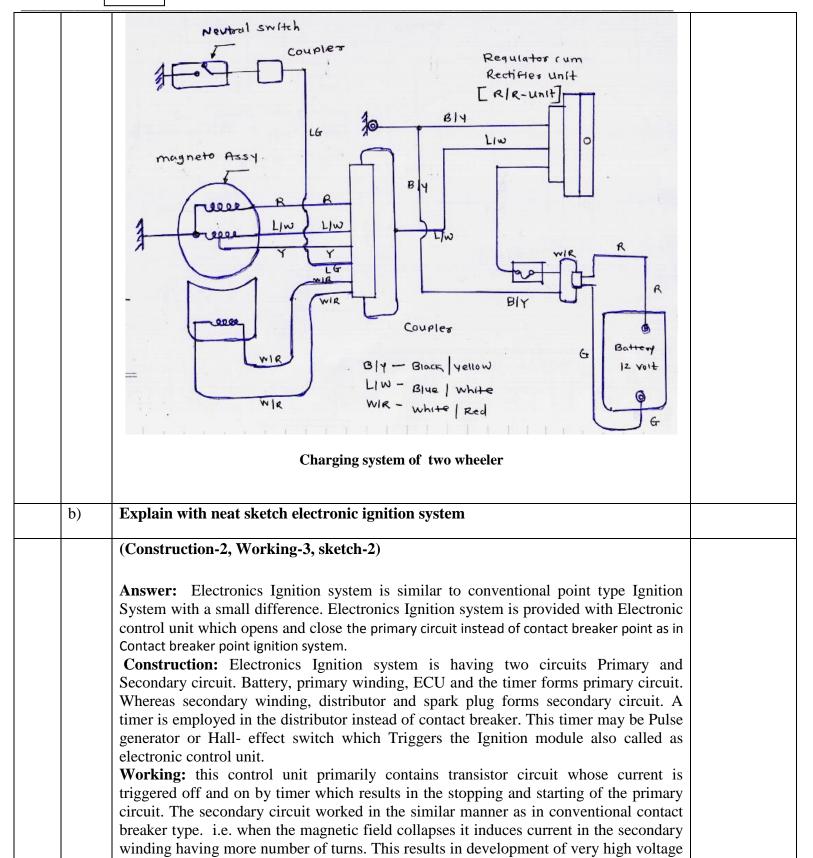


		B. Heavy Vehicles/Trucks: a) Truck Punjab Body b) Truck Half Body c) Truck Platform Type d) Truck with Trailer e) Dumper f) Tanke 7. According to Wheel and Axle: a) Two and Three Wheeler b) Four Wheeler and Six Wheeler c) Single and Multi-Axle	
6		Attempt any <u>TWO</u> of the following:	
	a)	State the need of charging system. Describe construction and operation of charging system used in automobiles	
		(Need-2, construction-2, working-2, Any appropriate figure-2)	
		Answer: Need of charging system: - The battery is storage of direct current. The battery has to supply the current to the starter at the time of starting as well as to the various accessories of automobile. Due to prolonged use the charge of battery is decreased. Therefore to keep the battery always in charged condition there is a need of charging system.	
		Construction: Charging system is a part of a overall electrical system of motor vehicle which ensures that battery remains in charged state in any given situation. It comprises of following: -	
		1) Battery- Gets charged as it avails DC supply from rectifier 2) Rectifier- It is full wave three phase rectifier that is used in every vehicle 3) Regulator- It regulates current and voltage to the battery by regulating field current	
		 4) Alternator- Stator and rotor – Converts mechanical energy made available by engine into electrical energy as per the principle of induction. 5) Relevant Electric circuit 	
		Operation: - When the Ignition switch is turned on, the rotor receives the current from the battery through the voltage regulator. This current energizes the rotor field magnet, which induce a current in the stator windings as the rotor is turned by the pulley. The induced alternating current is changed to direct current by the rectifier. When rotor speed increases, the DC voltage of the alternator increases as the battery gains in charge. To limit the generator voltage a voltage regulator is used.	



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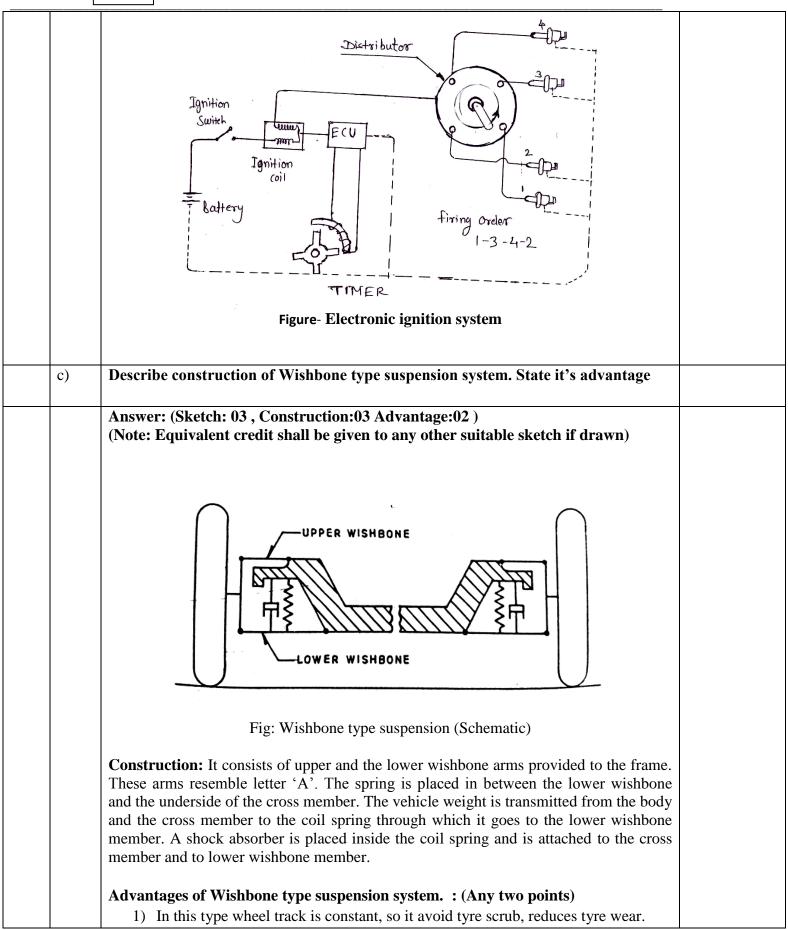
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necessary to generate the spark at the spark plug.



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2) Right and left side suspension of vehicle is independent, so vehicle is stable on uneven surface or on the pot hole or digs.3) Because of V shape of arm, the wishbone not only positions the wheels and

Because of V shape of arm, the wishbone not only positions the wheels and transmits the vehicle load to the spring, but also resists acceleration, braking and side forces.

4) It requires less vertical space compared to mac-pherson, so less ground clearance & better vehicle stability.