

WINTER-18 EXAMINATION

Subject Name: Fluid Mechanics and Machinery Model Answer Subject Code:

17411

Important Instructions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more Importance (Not applicable for subject English and Communication Skills.
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgement on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. No.	Sub Q. N.	Answer	Marking Scheme
1	A	Attempt any six of the following (2x6)	
	а	a) Define density : It is defined as mass per volume.	1
		Specific gravity : it is the ratio of mass density or specific weight of fluid to the mass density or specific weight of ideal fluid.	1
	b	b) Define fluid pressure intensity : it is force per unit area.	1
	5	Pressure head : It is the pressure exerted by a liquid and can also be expressed as the height of equivalent liquid column or vertical height or the free surface above any point in a liquid at rest.	1
	с	c) State the Bernoulli's theorem	
		Total energy per unit weight of an ideal fluid and incompressible fluid at any point during flow remains constant. Therefore	1
		Total energy per unit weight = $p/w + v^2/2g + Z = constant$	1
	d	d) State the types of fluid flow	2
		1) steady and unsteady flow	Z
		 uniform and non uniform flow laminar and turbulent flow 	
		4) compressible and incompressible flow	
		5) rotational and irrigational flow	



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9	Subjec	t Name: Model Answer Subject Code: 17411	
ຊ. No.	Sub Q. N.	Answer	Marking Scheme
	е	Describe continuity equation	
		It is based on law of conservation of mass according to which the mass can neither be created nor destroyed. For a fluid flowing through a pipe of variable cross section, the quantity of fluid passing per second is constant at all sections. This is known as continuity equation.	2
		$Q = A_1V_1 = A_2V_2 = constant$	
	f	Define slip	
		It is the difference between theoretical discharge and actual discharge.	1
		Negative slip:	
		Actual discharge of a reciprocating pump is more than the theoretical discharge. In such cases the coefficient of discharge will be more than unity, and the corresponding slip is known as negative slip of the pump.	1
	g	Classify the hydraulic turbines	
		According to the type of energy available at inlet to the turbine	
		1) impulse turbine and 2) Reaction turbine	2
		According to direction of flow through runner	
		1) tangential flow turbine	
		2) radial flow turbine	
		3) axial flow turbine	
		4) mixed flow turbine	
		According to the head available at inlet to the turbine	
		1) Low head turbine (2 m to 15 m)	

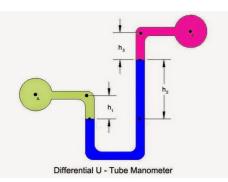


	2)Medium head turbine (16 m to 70 m)				
	3)High head turbine (71 m and above)				
	According to the specific speed of the turbine				
	1)low specific speed				
	2)medium specific speed				
h	3)High specific speed				
n	Explain the meaning of Impact of Jet				
	the force exerted by the jet on a plate or vane which may be stationery or moving is called the impact of jet	2			
	The concept of impact of jet is used to determine forces alone or forces and work done.				
В	Attempt any TWO of the following(2x4)				
a	a) Enlist types of manometers and explain any one of them with neat sketch.				
a	Types of manometers				
	A) simple manometer: 1) Piezometer				
	2) U- tube manometer				
	3) Micro-manometer	Sketch -1 Explaination-			
	B) differential manometer: 1)U- tube differential manometers	2			
	2) Inverted U- tube differential manometers	(Any 1)			
	U - Tube Manometer				
	A manometer is a device used for measure the pressure of a fluid by balancing it with against a column of a liquid. Five different types of manometers are shown below with images.				
	U-Tube Manometer:				
	It consist of a U – shaped bend tube whose one end is attached to the gauge point 'A' and other end is open to the atmosphere. It can measure both positive and negative (suction) pressures. It contains liquid of specific gravity greater than that of a liquid of which the				



pressure is to be measured.

where ' γ ' is Specific weight, 'P' is Pressure at A. Pressure at A is P = γ 2h2 - γ 1h1



Differential U-Tube Manometer:

A U-Tube manometric liquid is heavier than the liquid for which the pressure difference is to be measured and is not immiscible with it.

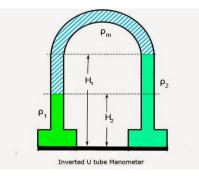
Construction

The simplest differential manometer is a U-shaped tube with both ends at the same height. A liquid, usually water or mercury, rests at the bottom of the tube.

Working

If one end of the tube is in a place with higher air pressure, the pressure will push down the liquid on that side of the tube. By measuring the difference between the heights of liquid, it is possible to calculate the difference in pressure.

Pressure difference between A and B is given by equation $P_A - P_B = \gamma_2 h_2 + \gamma_3 h_3 - \gamma_1 h_1$



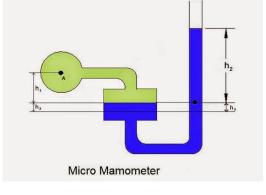
Inverted U-Tube Manometer:

Inverted U-Tube manometer consists of an inverted U – Tube containing a light liquid. This is used to measure the differences of low pressures between two points where better accuracy is required. It generally consists of an air cock at top of manometric fluid type. $P_1 - \rho_1 * g * H_1 - \rho_m * g(H_2 - H_1) = P_2 - \rho_2 * gH_2$



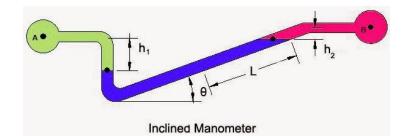
Micro Manometer:

Micro Manometer is the modified form of a simple manometer whose one limb is made of larger cross sectional area. It measures very small pressure differences with high precision.



Let 'a' = area of the tube, A = area of the reservoir, h_3 = Falling liquid level reservoir, h_2 = Rise of the liquid in the tube, By conversation of mass we get $A^*h_3 = a^*h_2$ Equating pressure heads at datum we get

 $P_1 = (\rho_m - \rho_1)^* gh_3 + \rho_m^* gh_2 - \rho_1^* gh_1$



Inclined Manometer

b

Inclined manometer is used for the measurement of small pressures and is to measure more accurately than the vertical tube type manometer. Due to inclination the distance moved by the fluid in manometer is more.

 $P_A - P_B = \gamma_2 l_2 \sin \theta + \gamma_3 h_3 - \gamma_1 h_1$

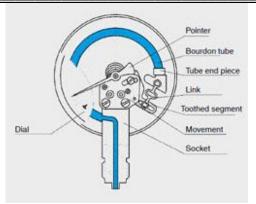
b) Define atmospheric pressure, gauge pressure and absolute pressure. state relationship between them

Atmospheric pressure: The pressure exerted by the atmosphere on any surface in contact is called as atmospheric pressure.



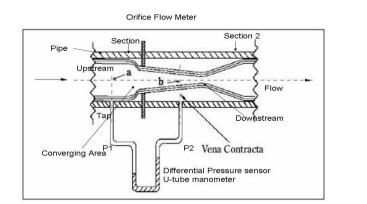
gau	ge pressure.
	olute pressure: Pressure which is measured above the absolute vacuum pressure is ed the absolute pressure.
Abs	olute pressure = Atmospheric pressure + Gauge pressure
Pat	s=Patm + Pgauge
Exp	lain Hydraulic Gradient Line and Total Energy Line
Нус	Iraulic Gradient Line- it is the sum of pressure head and datum head w.r.t. datum line.
Нус	raulic Gradient Line lies below the total energy line by v ² /2g
	al energy line - it is the sum of velocity head, pressure head and datum head w.r.t. datum . Total energy Line lies above hydraulic gradient line by v ² /2g
Ĩ	HGL
Att	empt any FOUR of the following (4x4)
d a v t	a) Explain Bourdon pressure gauge with a neat sketch is a device used for measuring the high pressure at a point in a fluid. This device give irect gauge pressure reading. They are portable. It is a stiff flattened metal tube bent into circular shape. it consists of a bent tube of an elliptical cross section, a calibrated scale with pinion and gear arrangement. One end of tube A is sealed and its motion is ransmitted to the pinion through the link E and gear. The other end B of tube is open prough which the fluid pressure is transmitted to the tube. The Bourden gauge measures the pressure inside the tube and atmospheric pressure e. it measures the gauge pressure.

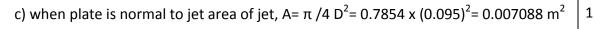




b) Explain with a neat sketch principle of working of orifice meter.

Orifice meter is a device used to determine the rate of flow through the pipe. It consist of flat circular plate which has a sharp edged circular hole called orifice. It is fixed concentric to pipe. The orifice dia. is generally kept half of the dia. of the pipe. The value of C_d varies between 0.60 to 0.65. It is economical and less space is required for fitting. The liquid flowing from the orifice forms a jet whose area is less than the area of orifice at section 2-2 called vena- contracta. This vena-contracta occurs at a distance of half the dia. Of orifice. At this section flow is laminar and parallel to each other and perpendicular to the plane of orifice. Then we define coefficient of contraction C_c as the ratio of area at vena-contracta to the area of orifice $C_c=a_2/a_0$





=1000 x 0.007088 x 25

F= Rate of change of momentum = m (V - u)= 177.21x (25) = 4430.25 N

ii) when jet strikes the plate at 30⁰

Normal force on the plate = $m(V \sin \Theta) = \rho x A x V x V \sin \Theta$

=177.21 x 25 x sin30⁰=2215.125 N

2

1

1

1

2

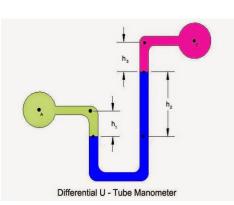
b



	-	te the equation for hydraulic power transmission by fluid through pipe and obtain the	
	condit	tion for maximum power transmission	1
		Equation for hydraulic power transmission=weight of water per sec x Head at outlet	1
		$P=(w \times \pi / 4 d^2 x V)x (H-flv^2/2gd) watt$	
		the condition for maximum power transmission is obtained by differentiating equation w.r.t. V and equating the same to zero	1
		d(P)/dv=0	
		d/dV (w x π /4 d ² (VH - flV ³ /2gd) = 0	
		wx π /4 d ² (H- 3 flv ² /2gd)= 0	
		H= 3 flv ² /2gd= 3 hf	1
		hf= H/3	
е	e)	Explain Darcy's and Chezy's equation for frictional losses in floe through the pipes.	
		Darcy's equation= hf = 4 fLV ² /2gd = f L Q ² / 3 X d ⁵	
		hf= loss of head due to friction	1
		L= length of pipe	1
		V= Velocity of flow	
		d= diameter of pipe	
		Q= discharge	
		Chezy's equation=hf= $4 V^2 L/C^2 d$, V= C x (m x i) ^{0.5}	
		Where, i= hf/L and m=A/P	1
		hf= loss of head due to friction	
		L= length of pipe	1
		V= Velocity of flow	
		d= diameter of pipe	
		C = Chezy's constant	
		m= hydraulic mean depth	



f f)Explain differential manometer with neat sketch



A differential manometer is a device that measures the difference in pressure between two places. Differential manometers can range from devices simple enough to be built at home to complex digital equipment.

Function

Standard manometers are used to measure the pressure in a container by comparing it to normal atmospheric pressure. Differential manometers are also used to compare the pressure of two different containers. They reveal both which container has greater pressure and how large the difference between the two is.

Use

Differential manometers have a wide range of uses in different disciplines. One example is that they can be used to measure the flow dynamics of a gas by comparing the pressure at different points in the pipe.

Construction

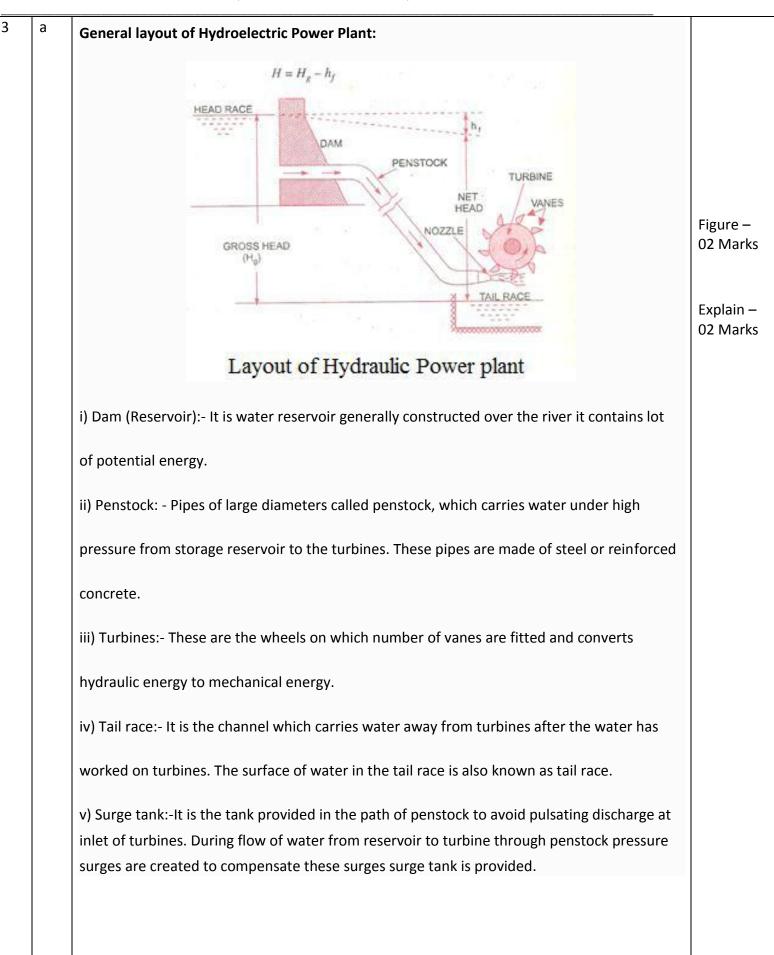
The simplest differential manometer is a U-shaped tube with both ends at the same height. A liquid, usually water or mercury, rests at the bottom of the tube.

Working

If one end of the tube is in a place with higher air pressure, the pressure will push down the liquid on that side of the tube. By measuring the difference between the heights of liquid, it is possible to calculate the difference in pressure. To calculate the difference in pressure, multiply the difference in height by the density of the gas and the acceleration due to gravity. The final units should be in Pascals.

2

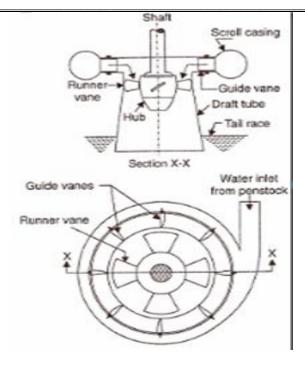






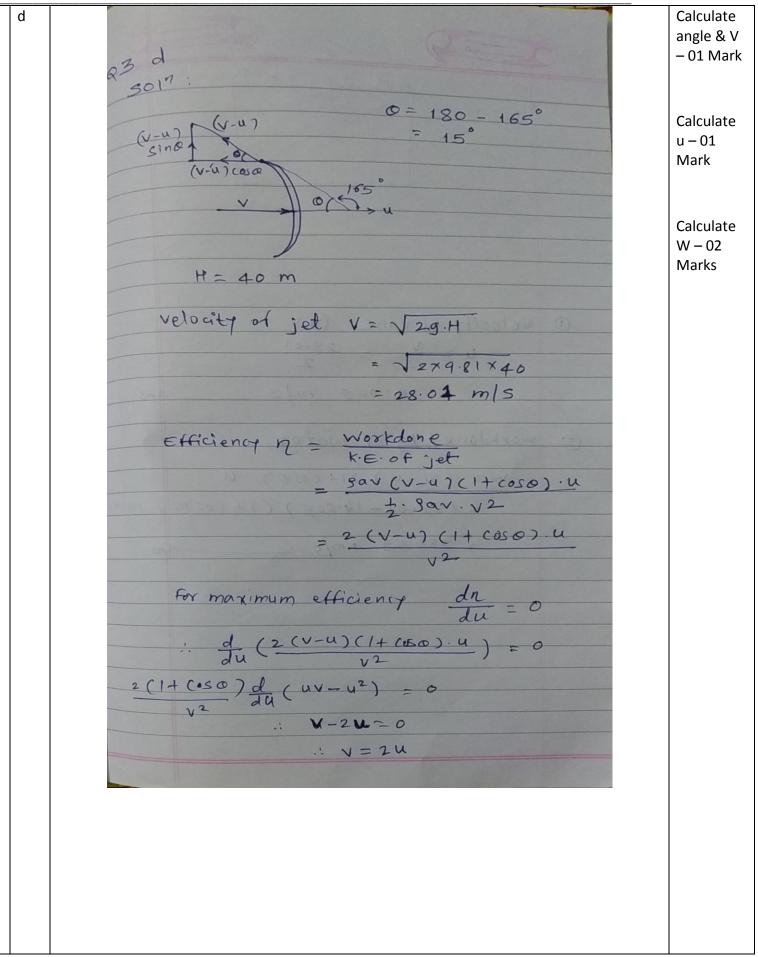
b	Given:	Calculate
	D=Diameter of Bucket=1m	u, H & V1
	Pressure at Nozzle (P) =15Bar = 15×10^5 N / m ²	– 01 Mark
	Q=Discharge =3.5 m ³ /min = 0.058 m ³ /s	
	Turbine Speed N=600 RPM,	each
	As the bucket is semi circular $\Phi=0^0$	
	Let Cv=0.98, no=85% (Student may solve problem using Cv=1 & no=100%)	Calculate
		Power –
	Tangential Velocity u = π D N / 60	01 Mark
	=(3.14×1×600)/60 = 31.41m/s	
	Head of Nozzle=(H)=(Pressure at the Nozzle)/(Specific weight of water) (as P=w.H)	Calculate
	=(15×10 ⁵) / (9810)	efficiency
	H =152.91 m	-02
		Marks
	Velocity of Jet (V1) = $C_V \times \sqrt{2 \times g \times H}$	WINKS
	Velocity of Jet (V1) = $0.98 \times \sqrt{2 \times 9.81 \times 152.91}$	
	Velocity of Jet $(V1) = 53.67 \text{ m/s}$	
	1) Power Developed P = $\eta o \times W \times Q \times H$	
	=0.85×9810×0.058×152.91	
	=73.95Kw.	
	-73.35KW.	
	2) Hydraulic efficiency ηh={[2(V1-u)(1+cos Θ)×u]/[V ²]}	
	$= \{ [2(53.67-31.41)(1 + \cos 00) \times 31.41] / [53.672] \}$	
	$\eta h = 0.9709 = 97.09\%$	
	IJII - 0.5705-57.05%	Figure –
		02 Marks
	Kaplan Turhina	
С	Kaplan Turbine:	
		Explain –
	SHAFT SCROLL CASING	02 Marks
	GUIDE VANES GUIDE	
	VANES	
	INLET OF RUNNER VANES	
	VANES 2 BOSS TAIL RACE	
	DRAFT	
	TUBE	
	and the second se	
	or	
	Pago No:	/ N





Unique feature of Kaplan Turbine: In Kaplan Turbine runner blades (small in numbers) are adjustable and can be rotated about pivot fixed to the boss of the runner.



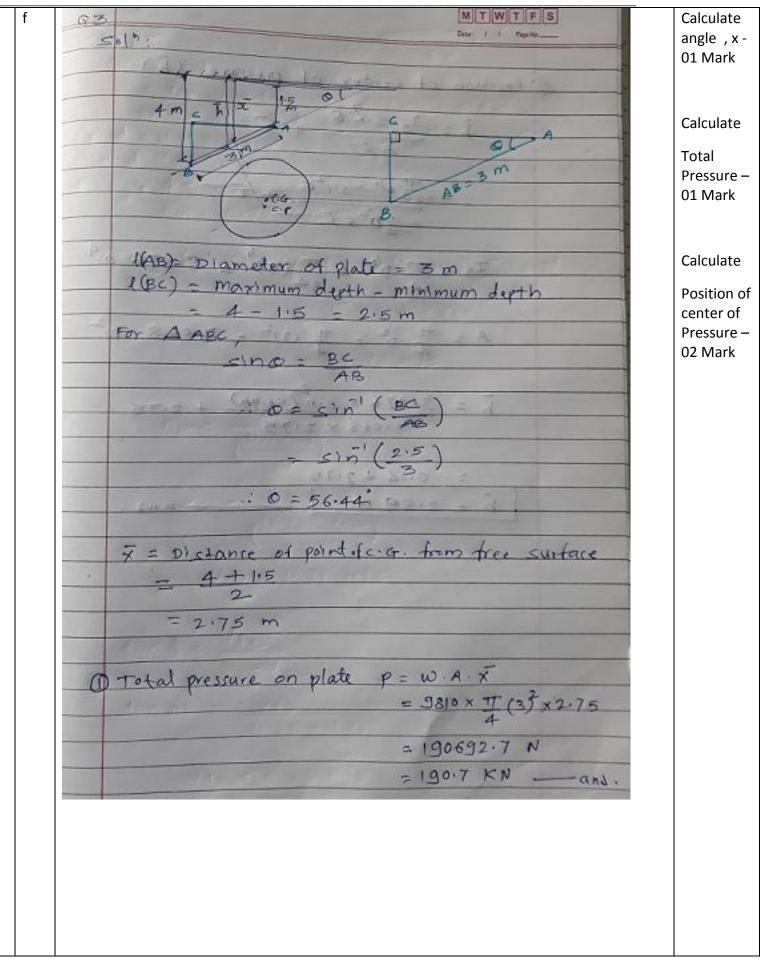




е

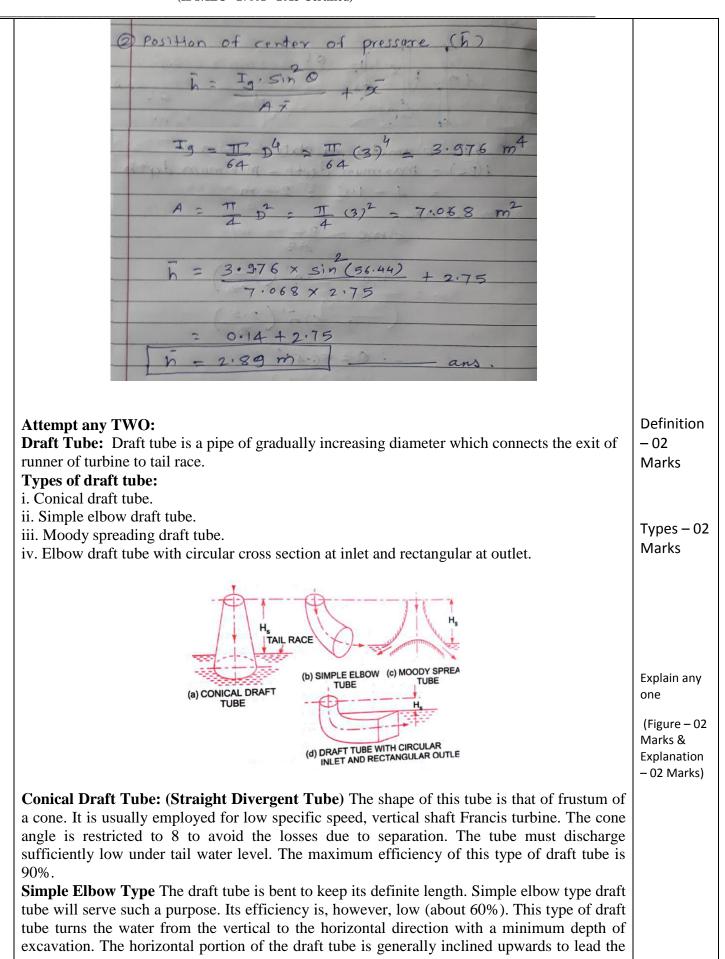
O velocity of vane. (U) $u = \frac{v}{2} = \frac{28 \cdot 0}{2}$ 1, 14.005 m/s ____ and. workdone/ kg of water, 2 W= (V-U) (1+ coso) · U = (28.01-14.005) (1+ (03 15°).14.05 = 385.59 Nm/s _____ ans. Surface tension: Surface tension is defined as the force required to maintain unit length of Definition the film in equilibrium condition. – 02 mark each Or It is the property of fluid which is defined as the tensile force acting on the surface of a liquid in contact with a gas or on the surface between two immiscible liquids such that the contact surface behaves like a membrane under tension. **Capillarity :** -- It is defined as a phenomenon of rise or fall of a liquid surface in a small tube relative to the adjacent general level of liquid when the tube is held vertically in the liquid. The rise of liquid surface is known as capillary rise while the fall of the liquid surface is known as capillary fall or depression







а



Page No: / N



water gradually to the level of the tail race and to prevent entry of air from the exit end. Elbow Draft Tube It is circular in cross section at inlet in its vertical leg which turns into rectangular cross section in horizontal portion of tube at outlet. The horizontal portion of tube is gradually inclined upwards so that water leaves tube almost at tail race level. Efficiency of this tube is in range of 60 to 80% Moody's Spreading Draft Tube: This is a modification of conical tube and a solid conical cone is provided in the center of the tube with a flare at the bottom end. Such an arrangement allows a large exit area without excessive length. The solid core at the center enables full flow and reduces the eddy losses. The efficiency of the tube is about 85%. Calculate b u2 – 01 Mark Date: 1 / PageNa Q4b. - Herenia the water build and a wind and and Given data: Calculate Outer diameter D2 = 400 mm = 0.4 m Vw2 – 01 Width at outlet B2 = 0.05 m (500 mm) Mark Speed N= 800 spm Total head Hm = 15 m Vane angle $\phi = 40^{\circ}$ nm= 0.75 (75%) - Tangential velocity at outlet 42 = T.D. N Calculate 60 _ TT × 0.4 × 800 Vf2 – 02 60 Marks 40 = 16.75 m/s nm = -42. Vwz1 q 0.75 = 15 (16.75× Vw2) 9.81 . Vw2 = 11.71 m/s. Calculate V2-01 $\tan \phi = \frac{Vf_2}{u_2 - Vw_2}$ Mark $tan 40 = \frac{\sqrt{42}}{16.75 - 11.71}$ Vf2 = 4:22 m/s Calculate angle – 01 Marks



С

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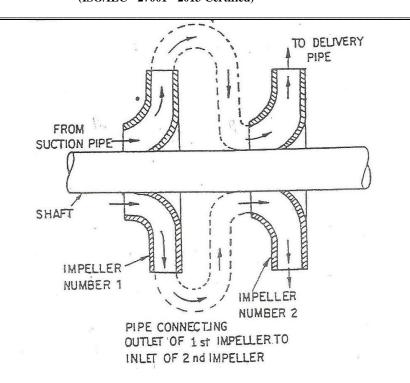
@ velocity of flow at outlet and and	
and the second s	
@ velocity of water leaving the vane (V2)	Calculate Discharge
$V_2 = V_{w_2}^2 + V_{f_2}^2$	– 02 Marks
$= \sqrt{(11.71)^2 + (4.22)^2}$	
= 12.44 m/s ans.	
B Angle made by absolute velocity at outlet with direction of motion (B)	
$fan \beta = Vf2$	
Vw2	
= 4.22 = 11.71	
$B = 19.81^{\circ} - ano.$	
Discharge (Daniel - State	
Discharge (Q)	
$Q = Tt \cdot D_2 \cdot B_2 \cdot V_{f_2}$	
= TT × 0.4 × 0.05 × 4.22	
: q= 0.265 m3/s and	
and and	
	Definition
Multistage Centrifugal Pump:-	-02
Multistage centrifugal pump has two or more identical impellers mounted on same or	Marks
different shaft. These pumps are used to produce a high head, to discharge large quantity of	
liquid.	
1) Pumps in series (Centrifugal Pump for high head)	Pumps in series (
For developing high head numbers of impellers are mounted in series on the same shaft which	Diagram –

For developing high head numbers of impellers are mounted in series on the same shaft which is shown in fig.

02 Marks,

Explain – 01 Marks)

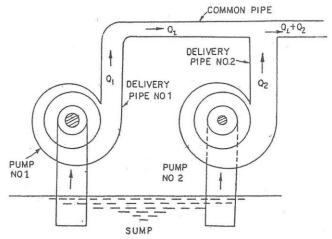




The water from the suction pipe enters the first impellers at inlet & it discharged at outlet with increased pressure. Then water with increased pressure from outlet of first impeller is taken by inlet if second impeller with the help of connecting pipe At the outlet of second impeller pressure of water will be more than pressure of water at outlet of first impeller.

2 Pumps in Parallel (Centrifugal Pump for high discharge)

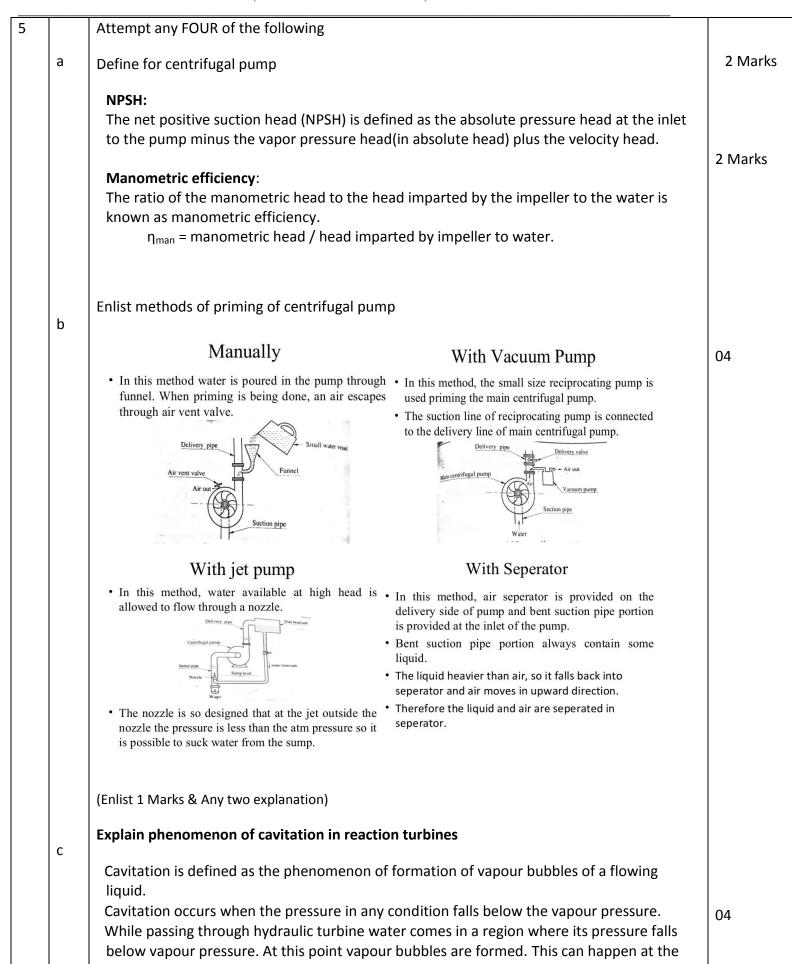
For obtaining high discharge at low head, pump should be connected in parallel shown in figure.



Here each pump lifts the water from same sump & discharges the water to common pipe. Each of pumps is working against same head.

Pumps in Parallel (Diagram – 02 Marks, Explain – 01 Marks)







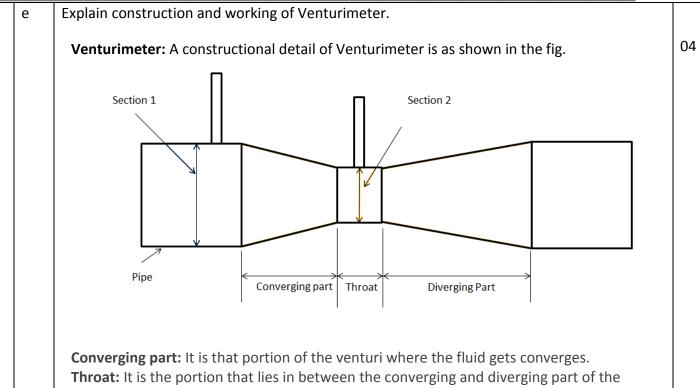
d

outlet of the turbine, inlet of pump, bend of pipe or convex surface of curved vanes. The vapour bubbles travel along with the liquid and on reaching in region of high pressure, suddenly collapse creating a vacuum in the place. Collapsing of bubbles produce very high pressure which causes damage in the blades of runner and draft tube, etc. It causes small pits cavities to be formed on inside surface. This action is known as pitting. Cavitation reduces efficiency of turbine and hence it is not desirable.

Calculate the power transmitted by 250 mm diameter pipe of length 500 m carrying water under a head of 100 m. Take friction factor 0.0015

Given data d= diameter of pipe = 250mm = 0.25m L= Length of pipe = 500 m H= Water head = 100 m f = friction factor = 0.0015 p= power transmitted & Loss of head $hf = \frac{fLV^2}{2gd}$ 1 Mark For maximum power transmissing $h_{f} = \frac{H_{3}}{3} = \frac{100}{2} = 33.33 \text{ m}$ hf= 33.33m 1 Mork ·· 33.33= 0.0015×500× y2 2×9.81×0.25 $V^2 = \frac{163.48}{0.75} = 217.97 = 218$ V = 14.76 m/see Mark p= w@(H-ht) Rate: $0 = \frac{11}{4} (0.25)^2 \times 1476$ of flow $0 = 0.724 \text{ m}^3/\text{see}$ 1 Moork p= 9810×0.724 (100-33.33) p= 473520 Watt = 473.52 kw





Throat: It is the portion that lies in between the converging and diverging part of the venturi. The cross section of the throat is much less than the cross section of the converging and diverging parts. As the fluid enters in the throat, its velocity increases and pressure decreases.

Diverging part: It is the portion of the venturimeter (venturi) where the fluid gets diverges. **Working**

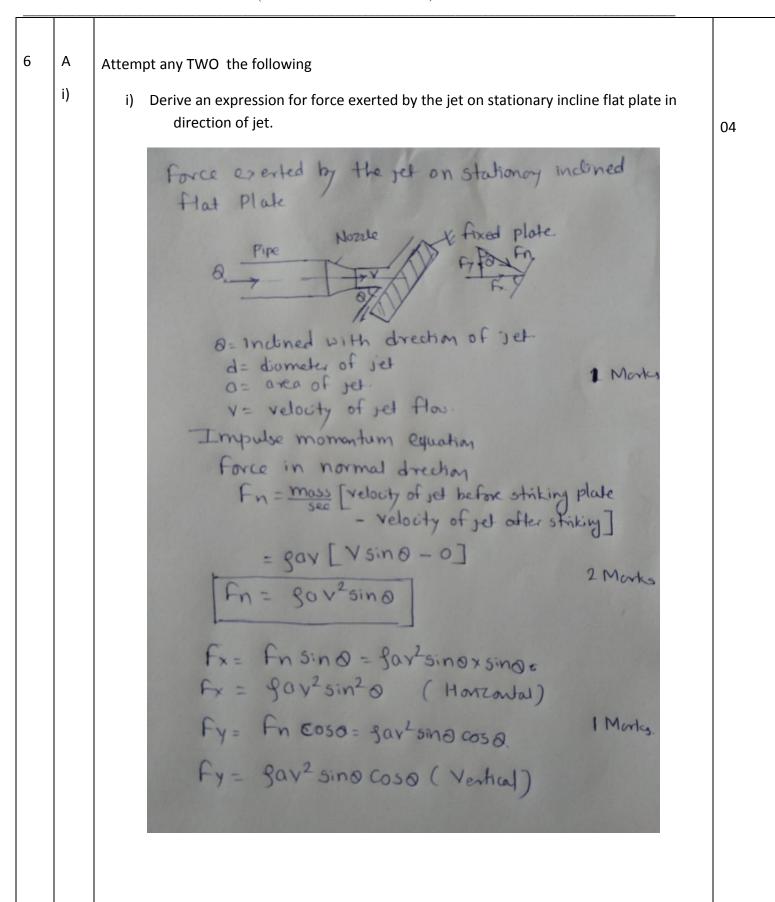
The venturimeter is used to measure the rate of flow of a fluid flowing through the pipes. Two cross section, first at the inlet and the second one is at the throat. The difference in the pressure heads of these two sections is used to calculate the rate of flow through venturimeter. As the water enters at the inlet section i.e. in the converging part it converges and reaches to the throat. The throat has the uniform cross section area and least cross section area in the venturimeter. As the water enters in the throat its velocity gets increases and due to increase in the velocity the pressure drops to the minimum. Now there is a pressure difference of the fluid at the two sections. At the section 1(i.e. at the inlet) the pressure of the fluid is maximum and the velocity is minimum. And at the section 2 (at the throat) the velocity of the fluid is maximum and the pressure is minimum. The pressure difference at the two section can be seen in the manometer attached at both the section. This pressure difference is used to calculate the rate flow of a fluid flowing through a pipe. (Construction 1.5, Working 1.5 & Sketch 1)

State law's of fluid friction for laminar flow.(any four)

f

- 1. Frictional resistance is independent of pressure
- 2. Frictional resistance is proportional to velocity of fluid.
- 3. Frictional resistance is proportional to wetted surface area.
- 4. Frictional resistance is independent of nature of surface in contact.
- 5. Friction varies greatly with temperature.







Criteria	Francis	Kaplan
	Radial flow turbine but in case	
	of modern Francis turbine water	
According	enters radially and leaves the	axial flow turbine i.e. water ente
to type of	turbine axially which is called as	and leaves the turbine runner bo
flow	mixed flow turbine.	in axial direction.
	less as compare to Kaplan	
Efficiency	turbine	higher than Francis turbine
-		Less friction losses as compare to
Losses	Friction losses are higher	Francis turbine
	The size of Francis turbine is	
Size	quite large as compare to	Kaplan turbine compact in cross
	Kaplan turbine	sectional area
	Large number of vanes in	Kaplan turbine is compact in size
	runner, generally the number of	the numbers of vanes are also le
Vanes	vanes are 16 to 24	the number of vanes is 4 to 8.
		The direction of shaft is always ir
	The direction of shaft is may be	vertical direction because it is ax
Type of	vertical or horizontal as per	flow turbine.
shaft	requirement.	
	Francis turbine requires medium	
	range of water head i.e. it	Kaplan turbine works on very lov
Head	generally varies from 100-600	head, the requirement of head is
available	meters	generally 100 meters.
	it is works in medium head	<u> </u>
	therefore it requires medium	Kaplan turbine requires high flov
Flow rate	flow rate.	rate of water.
	Francis turbine works on	Kaplan turbine requires high valu
	medium range of specific speed	specific speed because it is work
Specific	i.e. the specific speed varies	low head. range of specific speed
speed	from 60 to 300.	varies from 600-1000.
		The governing mechanism of Kap
Governing	Fancies turbine has simple	turbine is quite complicated in
mechanism	governing mechanism.	construction and working.
Runner	Francis turbine has fixed runner	Kaplan turbines vanes are
vanes	vanes on the shaft	adjustable.



b

A venturimeter is installed in a pipe line of 30 cm diameter, the difference pressure at entrance and throat ready by mercury manometer is 5 cm. when water flows at a rate of 0.05 m3/sec and if the discharge of coefficient of meter is 096, determine the diameter of throat.

Ventammeter
di = 30 cm = 0.3 m
$$a_{t} = \frac{1}{4} (03)^{2} 0.07 m^{2}$$

x = manometer Ready = 5 cm = 0.05 m
 $0 = 0.05 \text{ m}^{3}/\text{see}$
cd = 0.96
dz = ? $\text{Sm} = 1$
 $h = \chi[\frac{5m}{5w} - 1]$ $\text{Sw} = 1 (uater)$
 $h = \chi[\frac{5m}{5w} - 1] = 0.63$
 $h = 0.05 [\frac{13.6}{1} - 1] = 0.63$
 $h = 0.63 \text{ m}$
Rate of flow
 $0 = C_{d} = \frac{0.2 + 3}{\sqrt{0.2} - 0.22}$
 $0.65 = 0.96 = 0.07 \times \alpha_{2} \sqrt{2\times9.81\times0.63}$
 $\sqrt{(0.07)^{2} - \alpha_{2}^{2}}$
 $0.05 = \frac{0.246 \alpha_{2} (0.96)}{\sqrt{0.073^{2} - \alpha_{2}^{2}}}$
 $\alpha_{2} = 0.0243 \text{ m}^{2}$
Diameter of throat $d_{2} = 0.175 \text{ m}$.
 $d_{2} = 17.5 \text{ cm}$

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С

Explain construction and working of single acting reciprocating pump in with neat sketch. Draw an indicator diagram for its assuming air vessel both suction and discharge

Single acting reciprocating pump:

1. Suction Pipe: Suction pipe connects the source of liquid to the cylinder of the reciprocating pump. The liquid is suck by this pipe from the source to the cylinder.

2. Suction Valve: Suction valve is non-return valve which means only one directional flow is possible in this type of valve. This is placed between suction pipe inlet and cylinder. During suction of liquid it is opened and during discharge it is closed.

3. Delivery Pipe: Delivery pipe connects cylinder of pump to the outlet source. The liquid is delivered to desired outlet location through this pipe.

4. Delivery Valve: Delivery valve also non-return valve placed between cylinder and delivery pipe outlet.

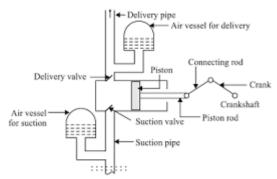
5. Cylinder: A hollow cylinder made of steel alloy or cast iron. Arrangement of piston and piston rod is inside this cylinder. Suction and release of liquid is takes place in this so, both suction and delivery pipes along with valves are connected to this cylinder.

6. Piston and Piston Rod: Piston is a solid type cylinder part which moves backward and forward inside the hollow cylinder to perform suction and deliverance of liquid. Piston rod helps the piston to its linear motion.

7. Crank and Connecting Rod: Crank is a solid circular disc which is connected to power source like motor, engine etc. for its rotation. Connecting rod connects the crank to the piston as a result the rotational motion of crank gets converted into linear motion of the piston.

8. Strainer: Strainer is provided at the end of suction pipe to prevent the entrance of solids from water source into the cylinder.

9. Air Vessel: Air vessels are connected to both suction and delivery pipes to eliminate the frictional head and to give uniform discharge rate.



Working of Reciprocating Pump

When the power source is connected to crank, the crank will start rotating and connecting rod also displaced along with crank.

The piston connected to the connecting rod will move in linear direction. If crank moves outwards then the piston moves towards its right and create vacuum in the cylinder.

This vacuum causes suction valve to open and liquid from the source is forcibly sucked by the suction pipe into the cylinder.

When the crank moves inwards or towards the cylinder, the piston will move towards its left and compresses the liquid in the cylinder.



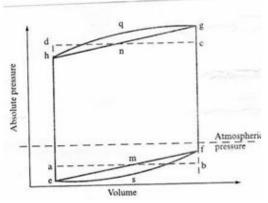
Now, the pressure makes the delivery valve to open and liquid will discharge through delivery pipe.

When piston reaches its extreme left position whole liquid present in the cylinder is delivered through delivery valve.

Then again the crank rotate outwards and piston moves right to create suction and the whole process is repeated.

Generally the above process can be observed in a single acting reciprocating pump where there is only one delivery stroke per one revolution of crank. But when it comes to double acting reciprocating pump, there will be two delivery strokes per one revolution of crank.

indicator diagram for its assuming air vessel both suction and discharge



Construction 2 Marks, Working 2 Marks, Sketch 2 Marks & Diagram 2 Marks) 2 Marks