

## MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION (Autonomous)

(ISO/IEC -270001 – 2005 certified)

#### **Summer-2017 EXAMINATION**

Subject code: 17308- BCO Model Answer Page No:01/18

#### **Important Instructions to examiners:**

- 1) The answer should be examined by keywords and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language error such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and communication skill).
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figure drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In the some cases, the assumed constants values may vary and there may be some difference in the candidates answer and model answer.
- 6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidates understanding

Question and Model Answers	Marks
Q.1A) Attempt ANY six of the following	
i) Define Neeru Finishing.	
Neeru Finish- A coat which consist of cream of white or fat lime	2M
OR	
-This is a 3mm third coat applied after 5 days consisting cream of white or fat lime applied as a finishing or setting coat	
OR	
-It is final coat / third coat of lime plastering consisting lime and white sand in $1:2$ proportion applied after 5days of second coat and finally finished with trowel or polished	
stone.	
ii) Define i)Weathering, ii)Trough stone	
i)Weathering- It is a term related with stone masonry in which upper surface of stone	1M
masonry is dressed in a sloping way so that the water may flow off easily.	
ii) <b>Through stone</b> – In stone work some stones at regular intervals are placed right across	
the wall.	
OR	1M
-A stone that is set with its longest dimension perpendicular to the face of the wall and	
- whose length is equal to the thickness of the wall.	
iii) Give four components of Door Frame.	
i) Head, ii) Sill iii) Posts iv) Hold Fast v) Horn	1/2 M
	each

iv) What is Purpose of winder step?	
1)Winders are used to change the direction of stairs without landings.	2M
2)For spiral or circular stairway winders are provided.	
v) List any four forms of stair.	
1) Geometrical stair 2) Dog legged stair 3)Quarter turn stair 4) Half turn stair 5) Bifurcated	½ M
stair 6) Open newel stair 7)Straight stair 8) Spiral stair 9) Circular stair	each
vi) State any four characteristics of good Paint.	
1)The paint film should get dry rapidly.	
2)It should provide workability.	
3)It should provide resistance to failure by cracking and flaking.	$\frac{1}{2}$ M
4)The paint should be cheap in initial cost.	each
5)It should spread maximum surface area in minimum quantity without compromising	
quality.	
6)Paint colour should not change due to weathering conditions.	
7)The paint should forms hard and durable surface.	
8)It should not affect health of workers during its application.	
vii) Define the term i) Guniting ii) Grouting	
Guniting-Process of applying cement and sand (1:3)mixture under pressure (20-30N/cm2)	1M
on concrete surface in order to repair concrete work.	
<b>OR</b> It is a process of repairing concrete work or damaged surface using mortar under	
pressure.	
OR Guniting is a process of applying mortar pneumatically.	
ii) <b>Grouting</b> - Process of placing grout material (cement+sand+admixtures if any) in existing	43.5
cracks or cavities <b>OR</b>	1M
it is a thin mortar used to fill cracks and cavities in masonry. <b>OR</b>	
The process of placing a grout material into cavities of concrete or masonry is called	
grouting. viii) Name any four accessories required for prestressing work.	
1) Hydraulic jack	½ M
2)Anchorages for post tensioning	
	each
3)Temporary gripping devices 4)Releasing devices	
5) Wedges	
6) Bearing plates.	
Q1B) Attempt Any Two of the following	8
i) State the suitability of Load Bearing and Framed structure.	
Load bearing Structure:	1M
1) For low cost housing.	each
2)Use of local materials can be unavoidable.	any
3)Suitable for non earthquake zone.	two
4)Suitable for low height structures.	
Framed Structures:	
1)Multistoried Building construction.	1 M
2)suitable for Earthquake prone zone .	each
3)suitable for any type of foundation and strata.	any
4)suitable for where speed of work is essential.	two
,	2.,, 3

ii) What is the necessity of dewatering of foundation trenches?	
1) Water can enter into the excavated trench during excavation of foundation hence dewatering is necessary to remove excess water.  2) Sliding of slopes can be possible if water is not removed properly.	1 M each any
3) Accidents may be possible if water not removed immediately. This would be dangerous for labours and machineries.	four
4)Piping problems are also source of danger on site.	
5) Dewatering is essential to excavate trench upto desired depth and dimensions.	
6) For construction of Headworks (ex. Jackwell, Intake well )it is necessary to work below water level hence dewater is prime necessary in such situations.	
7) Dewatering activity provides safe space for workers.	
III) Explain the timbering and strutting in excavation.	
Timbering and strutting is method of giving the temporary support to the sides of trench when the depth of trench is high. <b>OR</b>	2M
Timbering and strutting is a construction practice provided during excavation for foundation in order to avoid collapsing of sides of trench.	
This problem occurs during deep exacavtions.	
Following are the methods of timbering.  1)Box sheeting,2)Stay bracing 3)Vertical sheeting 4)Runners 5)Sheet piling.	1M
Timbering consist of Timber planks and strut to give temporary support to the sides of trench. It helps to reduce width of foundation. The purpose of timbering of foundation	1M
trenches is to uphold sides of excavation so as to avoid collapse of sides and to avoid wasteful labor cost of clearing falling earth from trench bottom.	
Note: If figure of any one type is drawn, marking scheme may be modified	
accordingly.	1.0
accordingly. Q. 2. Attempt Any four of the following	16
Q. 2. Attempt Any four of the following a) Discuss general rules of the earthquake resistance building.	
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Accordingly.  Q. 2. Attempt Any four of the following  a) Discuss general rules of the earthquake resistance building.  Following are the general rules of earthquake resistant structure:  1) Before commencing design for building designer should know in which zone proposed building is located.  2) Zone1,Zone2,Zone 3 and Zone4 intensity decreases in ascending order.  3) Structures coming in Zone 4 needs only good workmanship.	1M each
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b) Explain the functions of following components of the structure.	
i) Wall ii) Sill iii) Lintel iv)Parapet	
I) Wall-a)Separate the rooms from each other.	1M
b)They act as partitions in framed structure.	each
c) Structural member in case of load bearing structure.	for
ii) Sill- a) To provide suitable finish to window opening.	
b)It also provides support to vertical members of the opening.	any
c)It shades off the rain water from the face of wall immediately below the opening	one functi
iv)Lintel- a) To support the loads of portion of wall above opening.	
	on
b) To transmit the load to the adjacent wall portion.	
v) Parapet-Provides safety to the users of terrace.	
c) Explain timbering and strutting for foundation.	
Timbering and strutting is method of giving the temporary support to the sides of trench	2M
when the depth of trench is high.	
OR	
Timbering and strutting is a construction practice provided during excavation for foundation	
in order to avoid collapsing of sides of trench.	
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trench. It helps to reduce width of foundation. The purpose of timbering of foundation	
trenches is to uphold sides of excavation so as to avoid collapse of sides and to avoid	
wasteful labor cost of clearing falling earth from trench bottom.	1M
Note: If figure of any one type is drawn, marking scheme may be modified	
accordingly.	
d) What are the requirement of good foundation?	
	1M
1)Location of foundation should be selected such that it can safely transfer load as per	each
design with considering future expansion.	any
	four
2) Good designed foundation should resist earthquake pressure, landslide pressure etc.	Tour
3) A good foundation should avoid unequal or differential settlement of the structure.	
4) A good foundation should avoid overturning of building.	
5) For good foundation area below foundation should be drained properly.	
6) Faulty designed superstructure can not withstand by any foundation hence	
superstructure should be well planned and designed.	
7) A good foundation should consider environmental and other factors. ex. groundwater,	
frost action, soil erosion	
8) A good foundation should be strong as well as economical.	
1	

# e) Draw neat sketch of under reamed pile foundation and state situation under which situation it is adopted.

2M Any one sketch

Air Gap

Vinder-ream

Under-ream

Under-ream

(a) Single Under-reamed

Pile

Pile

Pile

Pile

1) It is preferred in black cotton soil.

2) These piles are best suited in soils where considerable ground movements occur due to seasonal variations.

2M

1/2

each

any

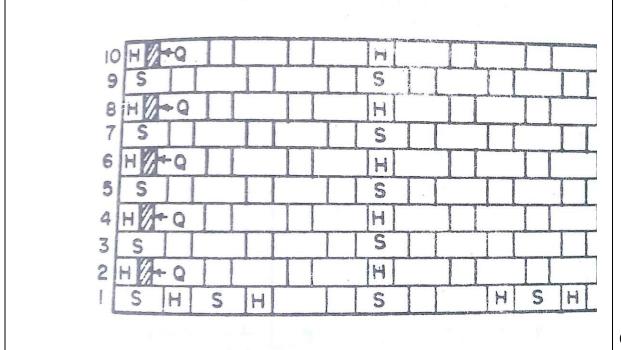
eight

M

### f) What are the requirements of good stone masonry?

- 1) Stone used should be hard, tough and durable.
- 2) For good stone masonry stones used should be perfectly dressed.
- 3) Pressure acting on stone should be normal to bedding plane.
- 4) For uniform distribution of load, under the ends of girders, roof trusses large flat stones should be used.
- 5) Mortar used should be good quality.
- 6) Plumb bob should be used to check true verticality.
- 7) It should be designed to take compressive loads not for tensile stresses.
- 8) Proper curing should be done after completion of work for minimum 14 days.
- 9) For good masonry broken stones should not be used.
- 10) Large bottom should be preferable for stone masonry ,thickness reduces from bottom to top
- 11) Stones should be economical and easily available.
- 12) It should have low water absorption property.
- 13) For good stone masonry headers and bond stones should not be dumbbell shaped.
- 14) It should have adequate resistance to fire.
- 15) It should have resistance to weathering agencies.

## Q.3 Attempt any Four of the following: 16 a) Explain English Bond and Flemish Bond in Brickwork with neat sketches Ans: English bond: The Bond with alternate courses of headers and stretchers with a closer-placed next to quoin header is called as the English Bond. 01 Points Should be Remembered for English bond: 1. A heading course should never start with a queen Closer. 2. There is no continuous vertical joint. 3. Walls of even number of half bricks in thickness present the same appearance on both faces. 4. Walls of odd numbers of half bricks in thickness will show each course comprising of headers on one face and stretchers on another face. 01 Elevation of wall in English cross-bond. Flemish Bond: The Bond which consists of the alternate header and stretcher in the course is called as 1 Flemish Bond. Points should be remembered for Flemish bond. 1. It starts with a header at the corner. 2. The vertical joint is staggered in each course. 3. Flemish Bond appears more attractive and pleasing but it is less stronger and compact then English Bond. 4. Flemish Bond is slightly economical as a number of brick bats can be used.



01

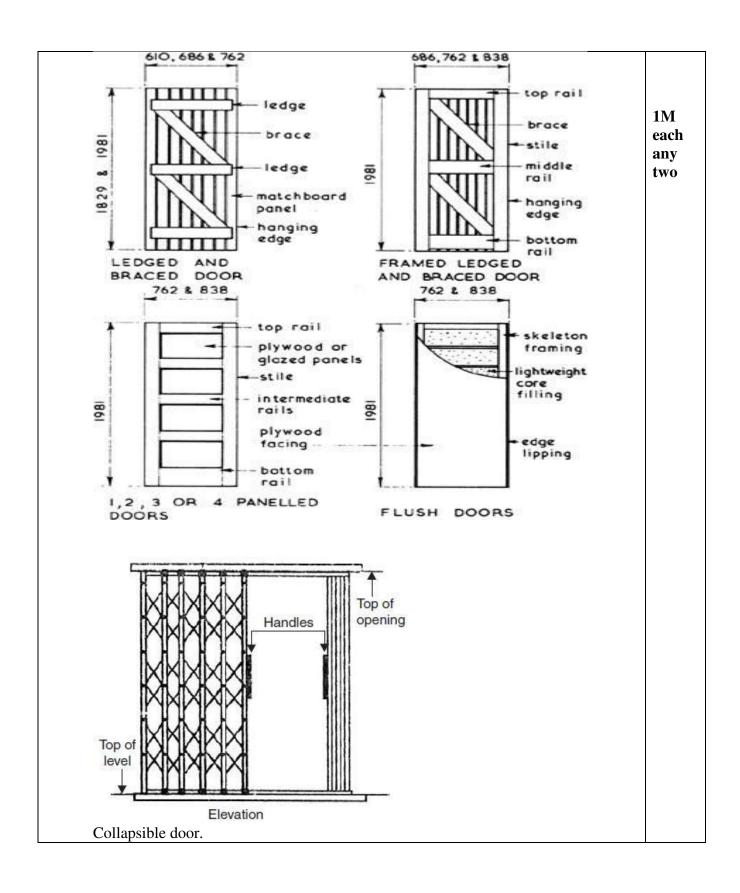
# FIG. 6.9. FLEMISH BOND (ELEVATION

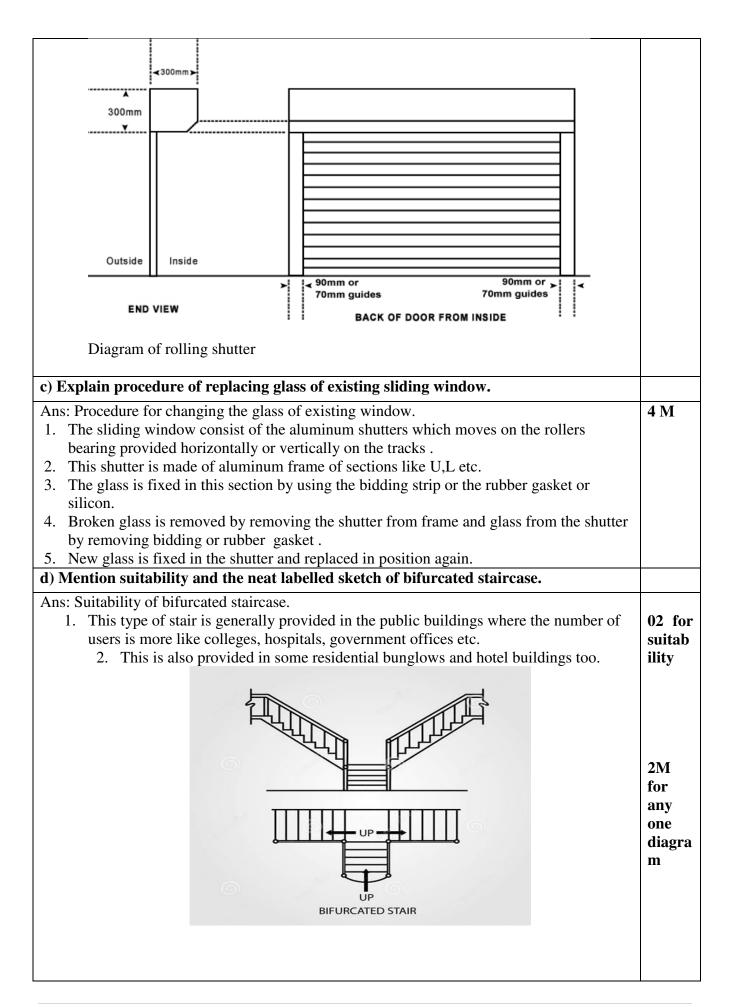
# b) State four types of doors used in residential building and draw sketches of any two types.

Ans: Diiferent types of doors used in residential building are:

- 1. Panelled door.
- 2. Battended and ledged door.
- 3. Battened ,ledged and braced door
- 4. Battened ,ledged and framed door
- 5. Flush door.
- 6. Collapsible door.
- 7. Rolling shutter.
- 8. Glazed Door.

½ for each any four



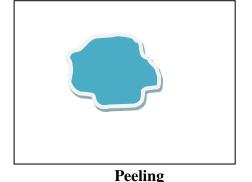


e) State any four advantages of steel roof trusses.	
Ans: Advantages of steel roof trusses are:	1M
1. Steel trusses are economical for large spans.	each
2. Steel trusses are light in weight and can be fabricated in different shapes and sizes as	any
per requirement.	four
3. These trusses are fire proof.	
4. Free from the attack of white ants etc.	
5. Durability of steel trusses is more.	
6. Installation of the trusses is easy than the other or wooden trusses.	
f) Explain king post truss and queen post truss with suitability of each.	
Ans: King Post Truss:	1M
1. When the central post known as a king forms a support for the tie beam it is	for
known as king post truss.	exp.
2. The inclined member is known as the struts which help to prevent the principal rafter	1M
from bending in the middle.	for
<b>Suitability:</b> A king post truss is suitable for roofs of span varying from 5 m to 8 m.	suitab
	ility
Queen Post Truss:	
1. The truss which has two vertical members at central to support the principal rafter is	43.5
known as queen post truss.	1M
2. The upper ends of the queen post are kept in position by means of a horizontal	for
member known as a straining beam.	exp.
<b>Suitability:</b> A queen post is suitable for roofs of spans varying from 8 m to 12 m.	1M
	for
Note: If sketches are drawn, marks may be given.	suitab
Q.4 Attempt any four of the following:	16
a) Describe the procedure of laying the Shahabad stone floor.	
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Ans: The method of laying the Shahabad stone floor can be broadly divided in the following steps:  1. Ground preparation 2. Laying and construction of Shahabad floor	4M
Ans: The method of laying the Shahabad stone floor can be broadly divided in the following steps:  1. Ground preparation 2. Laying and construction of Shahabad floor 3. Cleaning	4M
Ans: The method of laying the Shahabad stone floor can be broadly divided in the following steps:  1. Ground preparation 2. Laying and construction of Shahabad floor 3. Cleaning 4. Curing.	4M
Ans: The method of laying the Shahabad stone floor can be broadly divided in the following steps:  1. Ground preparation 2. Laying and construction of Shahabad floor 3. Cleaning 4. Curing. 1. Ground Preparation: The surface of the ground for receiving the floor is	4M
Ans: The method of laying the Shahabad stone floor can be broadly divided in the following steps:  1. Ground preparation 2. Laying and construction of Shahabad floor 3. Cleaning 4. Curing. 1. Ground Preparation: The surface of the ground for receiving the floor is leveled, well watered and rammed before laying the Shahabad stone tile.	4M
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- 4. Flaking
- 5. Peeling
- 6. Popping
- 7. Rust Strains
- 8. Uneven surface.
- 1. Blistering Of plastered Surface: This is the formation of the plaster swelling out beyond the plastered surface due to late slaking of lime particles in the plaster.
- 2. Cracking: It consists of formation of cracks in the plaster work resulting from-
  - 1. Structural defect in building.
  - 2. Discontinuity of surface.
  - 3. Background is not prepared up to mark.
  - 4. Movement in back ground due to rapid or due to thermal expansion.
  - 5. Due to excessive shrinkage.
  - 6. Faulty workmanship.
- 3. Efflorescence: It is the whitish crystalline substance which appears on the surface due to the presence of salts in plaster making materials as well as building materials like bricks, sand etc and even in water. This gives bad appearance.
- 4. Flaking :It is the formation of very loose mass of plastered surface, due to poor bond between successive coats.
- 5. Peeling: It is the complete dislocation of some portion of plastered surface resulting in the formation of a patch.
- 6. Popping: It is the formation of conical hole in the plastered surface due to presence of some particles which expand on setting.
- 7. Rust stains: These are sometimes formed when plaster is applied on metal laths.

8. Uneven surface: This is obtained purely due to poor workmanship.





1 M each sketch

4 M

1 M

each

expl.

defect

Cracking -

#### c) Discuss in detail the procedure of pointing.

#### **Procedure of pointing:**

- 1. All the mortar joints in the masonry are raked out to a depth of 10-15 mm with the help of pointing tool.
- 2. Dust and loose mortar are thoroughly cleaned.
- 3. The joints and the surface are washed with the clean water and kept wet for sometimes.
- 4. Mortar is taken in small pans and the joints are filled up with small trowel by pressing it into the joints from close contact with the old mortar joints. The joints are left flush, sunk or raised depending upon the requirements.
- 5. Excess mortar is scrapped away.
- 6. The finished work is cured for 3-4 days in case of lime mortar and for 10 days when cement mortar is used.

7.

d) Differentiate between white wash and dister	mper.	
White washing	Distemper	
It is process of giving wash covering to the plastered or pointed surface with the slaked lime is called white washing.  Material required are fat lime or unslaked lime mixed with water.	It is process of applying dry distemper or oil bound distemper to the plastered surface.  Distemper is composed of base, carrier, binder and colouring	1M each any four
The finished dry surface of white wash should be smooth and even and it should not come off readily on fingers when rubbed. They are not washable.	pigments.  This gives smooth surface and cannot be removed with washing.	
White washing is economical.  They do not provide pleasing appearance	Distemper is costly than white washing. They provide pleasing appearance.	
e) Describe any two causes of formation of c prevent them.	racks in walls and measures adopted to	
Ans: The important causes responsible for cracks  1. Due to movement of ground.  2. Due to temperature variation.	in building are:	
<ol> <li>Due to moisture changes.</li> <li>Due to effect of chemical reaction.</li> <li>Due to creep and elastic deformation.</li> <li>Due to vegetation.</li> <li>Due to movement of ground:</li> </ol>		1M for each cause
\ TC (1 1 1111 1 1 1 1	1:1:1:11 4 1 1:41	I

- - a) If the building is erected on or near an area which is likely to be subjected to mining substance landslides, earthquake etc. the movement of ground due to this factors can cause cracks in building.
  - b) Building constructed on shrinkable soils are liable to crack due to volumetric change in subsoil conditions due to change in moisture contend, unless specials measure are taken.
- 2. Due to temperature variation:
  - a) In some materials the changes in temperature can cause appreciable change in their size the extend of movement due to temperature variation in the building components depends upon number of factors such as dimension of materials, its coefficient of expansion.
  - b) In case of roof slab supported on load bearing walls, cracks occur due to temperature variation. The roof slab being expose to the heat of sun, is subjected to alternate expansion and contraction. This movement of slab may result in pushing out top course of masonry and developing horizontal cracks in supporting walls.
- Due to moisture change: 3.
  - Most of the building materials like bricks, concrete, mortar, stones, timber etc. have pores hence these materials increases in size or expand on absorbing moisture and decrease in size or shrink on drying.

- b) Shrinkage on account of drying out of moisture contends in building material is one of the main factor responsible for cracks in the building.
- 4. Due to effect of chemical reaction:
  - a) The carbon dioxide present in the air reacts chemically with cement based product. Resulting in increase in volume which ultimately leads to cracking.
  - b) Soluble sulphates which may be present in the soil, ground water or clay bricks react chemically with Portland cement in presence of water and cause the concrete or mortar joined or brick itself to expand considerably leading to the formation of cracks.
    - 5. Due to creep and elastic deformation:
  - a) The different components of building like wall, column, beam etc. undergo elastic deformation when loaded.
  - b) The situation where cracking due to elastic deformation and creep arise are summarized as a cracks in masonry when a wall is unevenly loaded, cracks in masonry due to deflection of RCC beam or slab, cracks at a function of brick masonry with RCC column in load bearing walls.
    - 6. Due to vegetation:
  - a) The effect of existence of vegetation near the building becomes more damaging when the soil at site is of shrinkable type.
  - b) The roots of growing trees causes drying and shrinkage of the subsoil and this can result in unequal settlement of the foundation leading to cracks.

#### **Prevention:**

- 1) Continuous vertical joints in wall shall be avoided by proper bond.
- 2) Weak lintels over the openings shall be avoided.
- 3) Uneven settlements of foundation shall be avoided by resting foundation on hard strata.
- 4) Building shall be well designed.
- 5) Proper curing shall be done.
- 6) Use of low quality materials shall be avoided.
- 7) There shall be good workmanship.

#### f) Explain waterproofing with respect to necessity and importance.

#### **Necessity and Importance:**

- i) One of the basic requirements in case of all the buildings is that the structure should remain dry as far as possible.
- ii) If this condition is not satisfied it is likely that the building may become inhabitable and unsafe from structural point of view.
- iii) This will improve the life of building and make the hygienic conditions in the building for the user.
- iv) Dampness in the building gives rise to breeding of mosquitoes.
- v) Dampness may cause unsightly patches.
- vi) Dampness may cause softening and crumbling of plaster.
- vii) Efflorescence may be caused due to dampness.
- viii) Timber and fittings are deteriorated due to dampness.
- iv) Electrical wiring and fittings may get damaged and may cause short circuiting.

1M each prv.

Any two

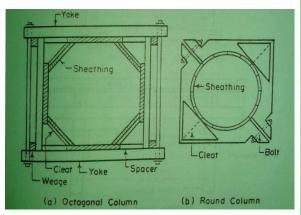
1M each any four

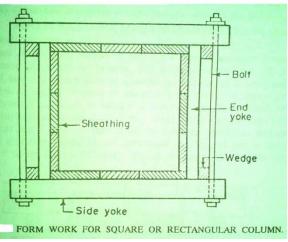
## Q.5 Attempt any four of the following

16

\*4

a) Draw the sketches of formwork for column and beam.





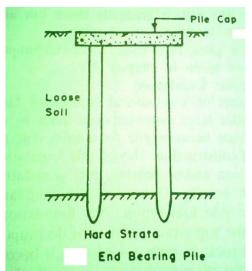
2.5 cm Sheathing 112cm Slab sides 40 Ocm x 20 Ledger Bottens 65cm thick Bottom Support Head He for ledger Broce 15cm x 15cm posts @ 1.8cm c/c -3m -Hard wood wedges Sole piece (a) Section across beams 2.5 cm Sheating 1.12cm Slab 90cm Cleat Ledger Support 1 for ledger Bottom sheathing (5cm x 12cm) for beam Brackets-1.8 m 15 x 15 cm props (b) Section along beams

Note: Any one sketch of column formwork 1M, Labelling 1M, Any one sketch of beam formwork 1M, Labelling 1M

b) Define pre-fabricated structure. Mention any four advantages and disadvantages of	
pre-fabrication.	
<b>Pre-fabricated structure:</b> Pre-fabricated structure are cast in factory and delivered to work	*4
site without allowing additional handling and erected with joints involving use of minimum	
amount of material and manpower.	
Advantages:	
1) Complete manufacturing of units in factory with high quality control.	
2) Minimum errection time.	
3) Good finish and appearance.	
4) No form work is required at site.	
5) Less manpower required at site.	
6) Less scaffolding is required.	
7) No effect of adverse weather condition.	
Disadvantages:	
1) Design should be completed before casting.	
2) No alteration is possible after casting.	
3) For small work, it is costlier.	
4) Suitable to any specified structure.	
5) Special precaution is required for handling.	
6) Small damage in component may be unfit for construction.	
7) Large site clearance is required handling, hoisting equipment	
Note: Def 2M, Advantages any four 1M, Disadvantages any four 1M.	
c) State the precautions to be taken while constructing a foundation in B.C. soil.	
1) S.B.C. should be properly determined. In absence of test, it shall be limited	1M
between $5-10$ t/sq. m.	each
2) Foundation should be taken at least 50 cm lower than the depth of moisture	any
movement.	four
3) Depth should be much more than tension cracks.	
4) If soil is in the top layer and does not exceed 1.5 m then entire soil larger should	
be replaced with non expansive soil.	
5) When depth of clay layer is large, the contact of base should interposed with	
layer of stand / murum and around	
6) Capping beam of piles should kept about 15cm high above B.C. soil	
7) Foundation should be constructed in dry season.	
8) Provide plinth protection.	
d) What is roller compacted concrete? State the properties and uses of roller	
compacted concrete:  Roller compacted concrete:	2M
1) It is lean no slump concrete.	<b>2</b> 1 <b>V1</b>
2) It almost dry concrete with very small w/c ratio.	
3) It is compacted by vibratory roller.	
Properties:	
1) It is harsh concrete.	1M
2) Grade of concrete starts with M10.	
3) It has low shrinkage.	any
4) It has less creep.	two
•	
5) It has maximum dry density.  Uses:	1M
1) Dam construction.	
2) Pavement construction.	any
2) I avenicii construction.	two

e) Explain meaning and application of tremix concreting.		
<b>Tremix concreting</b> : (Vacuum dewatering concreting) High w/c ratio, high slump workable concrete is filled in formwork and after finishing the top, the excess water is removed by vacuum dewatering technique which increases density and strength of concrete.	2M	
Application:	½ M	
1) It is used for industrial floor		
2) It is used for concrete pavement		
<ul><li>3) It is used for runway construction</li><li>4) For foot path</li></ul>	any four	
	lour	
<ul><li>5) For bridge floor</li><li>f) Describe properties and uses of steel fibre reinforced concrete.</li></ul>		
	1/2 M	
Properties:  1) It has high tangile and handing strongth	each	
<ol> <li>It has high tensile and bending strength.</li> <li>It has high resistance to spalling.</li> </ol>		
3) IT has high impact strength.	any four	
4) It has resistance to cracking.	1001	
5) It prevents rust stains.		
6) It is durable.		
Uses:		
1) It is used in making components of additional strength in flexure, impact and		
spalling	½ M	
2) It is used in pavement concrete	each	
3) It is used in (airfield) concrete runway.	any	
4) It is used in hydraulic structure.	four	
5) It is also used in tunnel lining.		
6) It is used in industrial floor.		
7) It is used in bridge construction.		
8) In repair work.		
Q.6 Attempt any two of the following.	16	
a) Explain with sketch i) Friction piles ii) End bearing pile		
i) Friction piles :		
Pile Cap	2M	
Explanation:  1) These used to transfer loads to a depth by means of skin friction along the length of the pile.  2) Used in granular soil where the depth of hard strata is very great.	2M	
3) Load carrying capacity depends on surface area and skin friction.		

#### ii) End bearing piles:



2 M

2M

#### **Explanation:**

- 1) Used to transfer load through water or soft soil to a suitable bearing stratum.
- 2) Used to carry heavy loads safely to hard strata.
- 3) Adopted when hard strata is available at few meter below the soft layer.
- 4) It settles less.

## b) Make the comparison between brick masonry and stone masonry

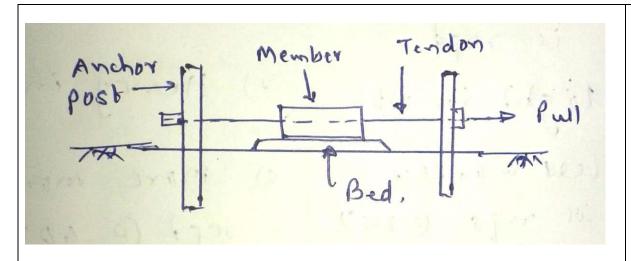
Brick masonry	Stone masonry	
1) Used where stones are	1) Used where stones are	
not easily available	cheaply available	
2) Thin wall (10cm)	2) Thick wall (45cm)	
3) Less strength.	3) High strength	
4) Less durable	4) More durable	
5) Plastering required	5) No plastering required	1M
6) Single scaffolding is	6) Double scaffolding is	each
required.	required.	any
7) Light in weight.	7) Heavy in weight.	eight
8) Less mortar is required	8) More mortar is required	
@25 % of volume.	@40 % of volume.	
9) No dressing is required.	9) Dressing is required.	
10) No heavy hoisting	10) Hoisting equipment is	
equipment is required.	required.	
11) Less cost	11) More cost	
12) Less time	12) More time	
13) Used in framed structure.	13) Used in load bearing	
	structure.	

#### c) Explain pre tensioning and post tensioning methods of prestressed concrete.

#### **Pre tensioning**:

- 1) Tendons are tensioned even before casting the concrete and securing them firmly to the concrete.
- 2) Tendons are tensioned between abutments or bulkheads which are secured / anchored firmly against the ends of the stressing bed.
- 3) The tendons are cut off at each end after the concrete hardens.
- 4) Prestress in tendon is transferred to the concrete.

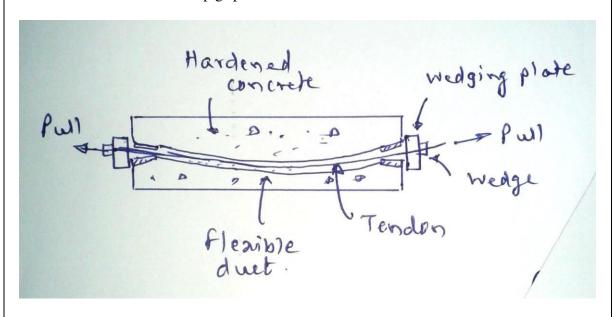
**2M** 



**2M** 

#### **Post tensioning:**

- 1) The basic principle in all post tensioning system is to introduce prestresses in the concrete member cast previously by tightening the tendons accommodated in the ducts which are formed while casting the beam.
- 2) Tendons are pulled by jack against ends of the concrete member.
- 3) Tensioned tendons are anchored at end with suitable wedging device.
- 4) The space between duct and tendon is filled with cement grout under pressure.
- 5) After setting and hardening of grout material, it develops bonding between tendons and concrete to develop grip.



2M

**2M**